DORMA ED-700



LOW ENERGY **AUTOMATIC SWING DOOR**

INSTALLATION AND INSTRUCTION MANUAL Distributed by:

Toll-Free: 877-367-6211 924 Sherwood Drive Fax: 877-423-7999 Lake Bluff, IL 60044

Subject to change without notice

DORMA AUTOMATICS, Inc.



CONTENTS

Page 2	Tools Required
Page 3	Hanging Then Door
Page 4	Exploded View of the Operator
Page 5	Bill of Material for the Operator
Page 6	Exploded View of Header and Control
Page 7	Arm Styles
Page 8	Mounting the Header
Page 9	Mounting the Operator
Page 10	Mounting the Control
Page 11	Installing the Three Position Switch
Page 12	Mounting the Push Arm (Scissor)
Page 13	Mounting the Pull Arm (Scissor)
Page 14	Mounting the Pull Arm (Track)
Page 15	Wiring the Unit
Page 16	Micro Switch and Cam Settings
Page 17	Labels and Safety Check

924 Sherwood Drive Lake Bluff, IL 60044

DORMA AUTOMATICS, Inc.

E-mail: automatics@dorma-usa.com

Toll-Free: 877-367-6211

Fax: 877-423-7999



TOOLS REQUIRED:

Screwdrivers

Small straight (flat Blade) - for terminal block wiring #2 Phillips (Cross Point) - for various #8, #10, & # 14 screws

Wrench

9/16" Socket Wrench - for arm attachment

Electric Drill

Level

DORMA AUTOMATICS, Inc.

Step Ladder

Tape Measure

Electrical Wire stripper /cutters - for sensor wiring, (if applicable)

BEA Universal Remote Control - for sensor adjustment, (if applicable)

924 Sherwood Drive Lake Bluff, IL 60044

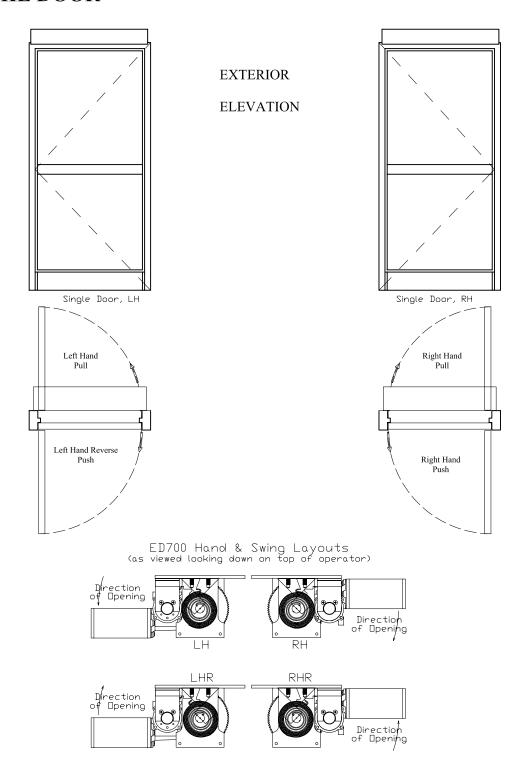
E-mail: automatics@dorma-usa.com

Toll-Free: 877-367-6211 2
Fax: 877-423-7999 Rev. 1/05





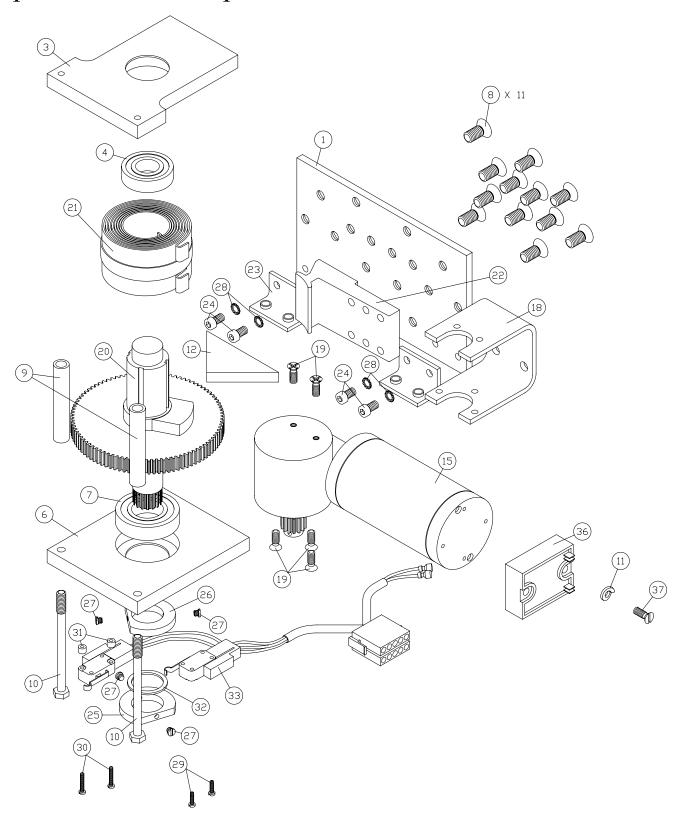
HANGING THE DOOR



924 Sherwood Drive Toll-Free: 877-367-6211 3
Lake Bluff, IL 60044 Fax: 877-423-7999 Rev. 1/05
E-mail: automatics@dorma-usa.com Subject to change without notice



Exploded View Of Operator



DORMA AUTOMATICS, Inc.

924 Sherwood Drive Lake Bluff, IL 60044 E-mail: automatics@dorma-usa.com

Toll-Free: 877-367-6211 Fax: 877-423-7999

4 Rev. 1/05



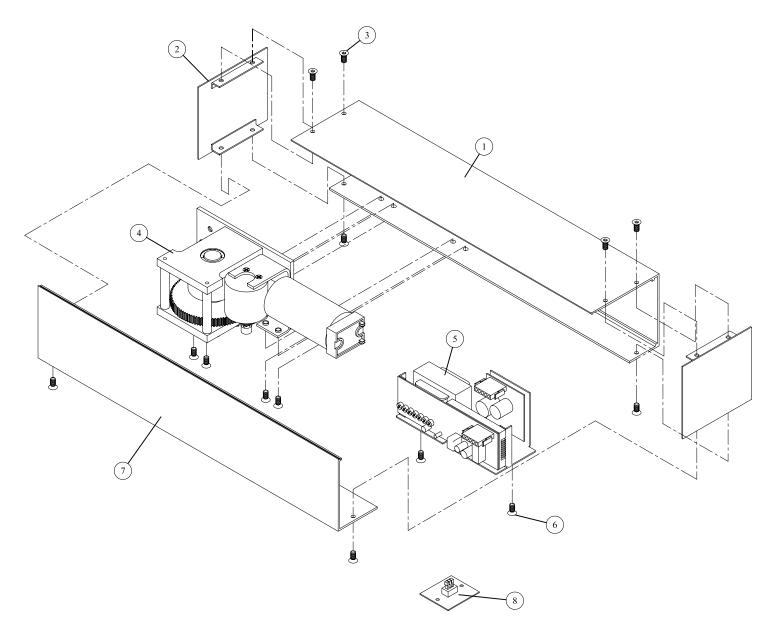
Parts List For ED700 Header Assembly

Item	Part No.	Description		Quntantity
1	DC0886-010	Baseplate		
2	DS0897-010	Assembly - Upper Bearing Plate		1
3		DC0891-01	(Upper Bearing Plate)	1
4		DC0884-01	Bearing	1
5	DS0898-010	Assymbly - Lowe		1
6		DC0889-01	(Lower Bearing Plate)	1
7		DC0885-01	Bearing	1
8	DF1365-01Z	Screw #5/16-18 X	3/4" FHSCS	11
9	DC1353-010		-20 X 0.5" OD X 2.844" Alum.	2
10	DF1362-00Z	Screw #1/4-20 X 3		2
11	DF0858-00Z	Lockwasher 1/4"	SplitRing	1
12	DC1355-010	Fixed Stop		1
13	DS0895-010	Assembly-Motor/	Gear Drive and Bracket	1
14		DS0894-01	Assembly Motor Gear Drive	1
15		DX1063-020	Motor Drive with Pinion Gear	1
18		DC0724-01Z	Bracket, Steel Stamping	1
19		DF1363-01Z	Screw #10-24 X 1/2" FHMS	5
20	DC0896-030	Output Shaft		1
21	DC0887-010	Closing Spring		1
22	DC0723-020	Spring Mount		1
23	DC0721-01Z	Operator Mounting Bracket		2
24	DF1366-01Z	Screw #1/4-20 X 7/16" SCS		4
25	DS0892-010	Assembly - Check Switch Cam		2
26		DC0722-01	Check Switch Cam - 1.75" Ø X 1/4"	2
27		DF1367-01Z	Screw #10-24 X 3/16" SS	4
28	DF1295-01Z			4
29	DF1369-01Z	Screw #4-40 X 1/2" BHMS 2		
30	DF1370-01Z	Screw #4-40 X 3/4" BHMS 2		2
31	DF1371-010	Spacer - #4ID X 1/4"OD X 1/16"		2
32	DF1368-010	Washer 1"ID X 1.25"OD X 1/16"		1
33	DX1358-020	Assembly - Operator Harness		1
34		Cable	none	1
35		Wire End	none	1
36	DX1375-010	Close Speed Regulator 1		1
37	DF1455-01Z	Screw #10-24 X 1	/2" BHMS	1

924 Sherwood Drive Toll-Free: 877-367-6211 5
Lake Bluff, IL 60044 Fax: 877-423-7999 Rev. 1/05
E-mail: automatics@dorma-usa.com Subject to change without notice



Exploded View of Header and Control



Item	Part No.	Description	Qty
1	DE0242-010	Header Back	1
2	DC1071-01C	End Cap	2
3	DF039-01Z	Screw	8
4	DS1085-010	Operator	1
5	DX1029-010	Controller	1
6	DF1359-01Z	Screw	2
7	DE0243-01A	Header Face Plate	1
8	DS1473-010	Three Position Switch	1

DORMA AUTOMATICS, Inc.

924 Sherwood Drive Lake Bluff, IL 60044

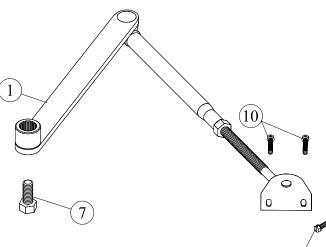
Lake Bluff, IL 60044 E-mail: automatics@dorma-usa.com

Toll-Free: 877-367-6211 Fax: 877-423-7999

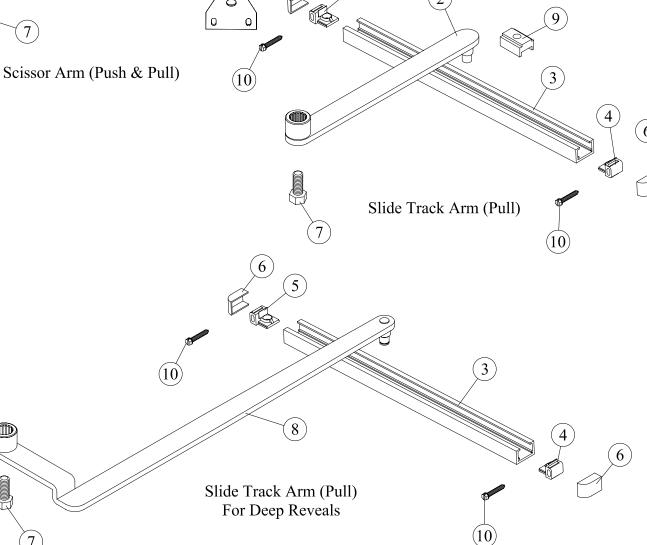
Rev. 1/05



ARM STYLES



Item	Part No.	Description
1	DC0855-01A	Scissor Arm
2	DC0855-01C	Slide Track Arm
3	DC0851-01Z	Slide Track
4	DC0850-010	Track Mount Right Hand
5	DC0849-010	Track Mount Left Hand
6	DC0769-01C	Track End Cap
7	DF1153-01Z	$\frac{3}{8}$ -16 x $\frac{3}{4}$ Hex Head Bolt
8	DC1549-010	RH Slide Track Arm
	DC1562-010	LH Slide Track Arm
9	DC0770-010	Slide Track Arm Guide
10	DF0774-01Z	12 x 1-1/4 Hex Head Screw



DORMA AUTOMATICS, Inc.

924 Sherwood Drive Lake Bluff, IL 60044

E-mail: automatics@dorma-usa.com

Toll-Free: 877-367-6211 Fax: 877-423-7999

Rev. 1/05

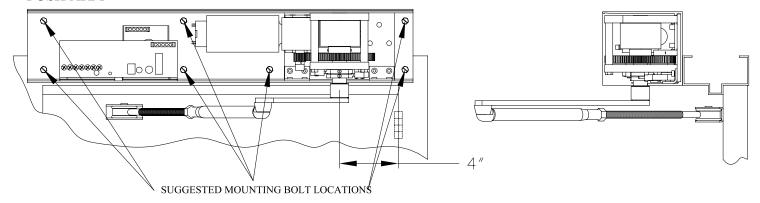
7



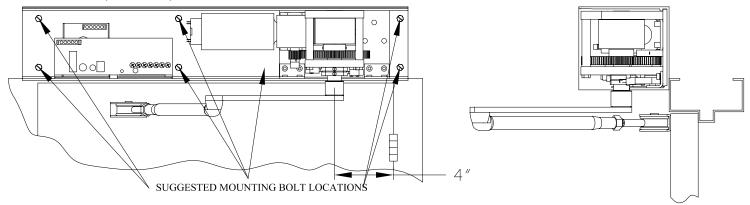


MOUNTING THE HEADER

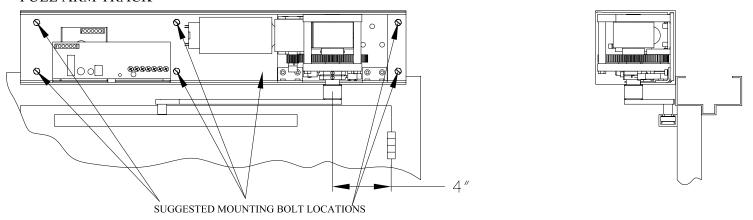
PUSH ARM



PULL ARM (SCISSOR)



PULL ARM TRACK



DORMA AUTOMATICS, Inc.

924 Sherwood Drive

Toll-Free: 877-367-6211 Lake Bluff, IL 60044 E-mail: automatics@dorma-usa.com

Fax: 877-423-7999

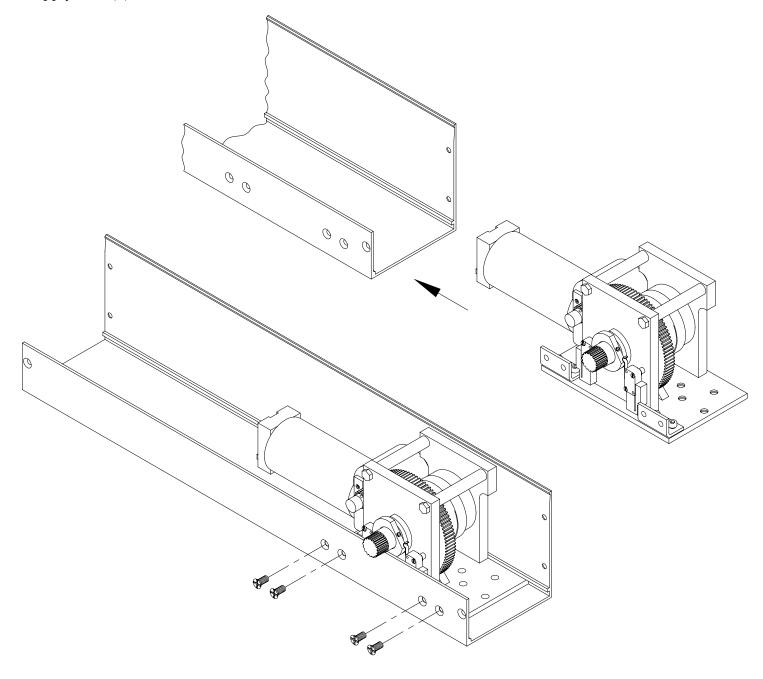
Rev. 1/05



MOUNTING THE OPERATOR

To install operator:

- 1. Slide operator through face of header profile until mounting bracket holes are aligned with corresponding holes in header backmember.
- 2. Apply four (4) #1/4-20 X 1/2" FH Screws



DORMA AUTOMATICS, Inc.

924 Sherwood Drive Lake Bluff, IL 60044

E-mail: automatics@dorma-usa.com

Toll-Free: 877-367-6211 Fax: 877-423-7999

Rev. 1/05 Subject to change without notice

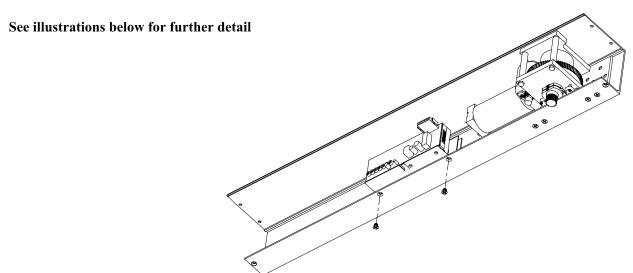
9

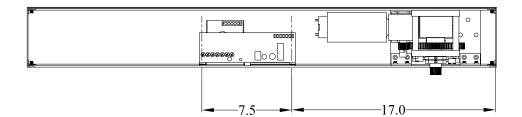


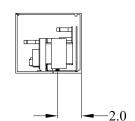
MOUNTING THE CONTROL

Align holes in mounting bracket with corresponding holes in header back.

Fasten with screws DF1359-01Z.







DORMA AUTOMATICS, Inc.

924 Sherwood Drive Lake Bluff, IL 60044

E-mail: automatics@dorma-usa.com

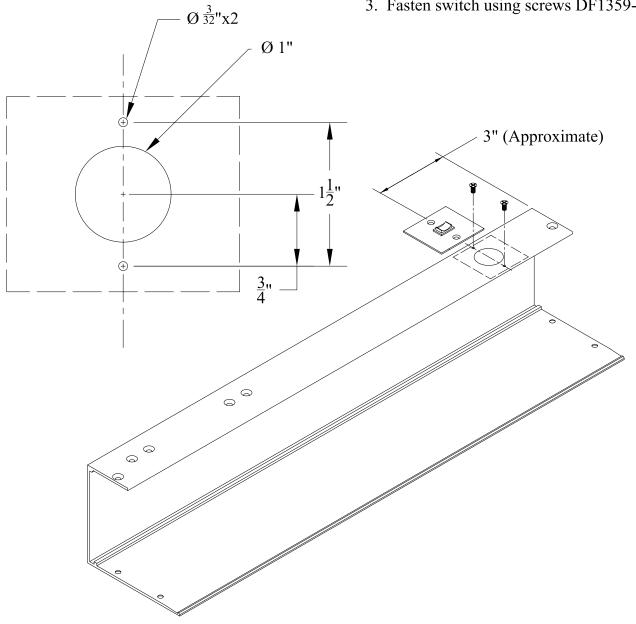
Toll-Free: 877-367-6211 Fax: 877-423-7999 10 Rev. 1/05





Mounting The Three Position Switch

- 1. Drill holes per dimensions shown
- 2. Align holes with corresponding holes in header back or header face.
- 3. Fasten switch using screws DF1359-0Z1



924 Sherwood Drive Lake Bluff, IL 60044

DORMA AUTOMATICS, Inc.

E-mail: automatics@dorma-usa.com

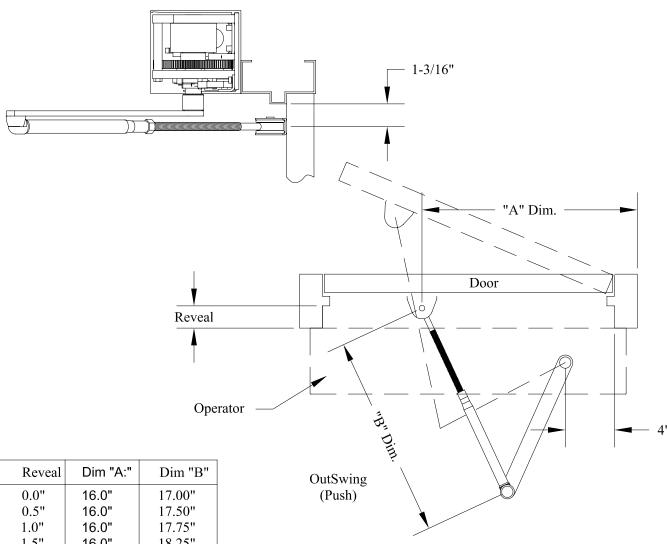
Toll-Free: 877-367-6211 Fax: 877-423-7999

Subject to change without notice

11 Rev. 1/05 ED-700



Mounting the Push Arm



1.5" 16.0" 18.25" 18.75" 2.0" 16.0" 19.25" 2.5" 16.5" 3.0" 16.5" 19.75" 3.5" 16.5" 20.25" 20.75" 4.0." 17.0" 4.5" 18.0" 21.5" 5.0" 22.75" 18.0" 5.5" 23.25" 18.0" 6.0" 18.0" 23.75"

NOTE: Dimensions shown are approximate. After attaching the foot to the door at the dimension shown, open the door to 90°, actuate the operator and allow to rotate until stopping against the internal stop. With the adjustable arm set at the "B" dimension, install the drive arm on the operator shaft at the closest location allowed by the spline. Reset the adjustable arm to allow connection to the drive arm with the door at 90°.

DORMA AUTOMATICS, Inc.

924 Sherwood Drive

Lake Bluff, IL 60044 E-mail: automatics@dorma-usa.com

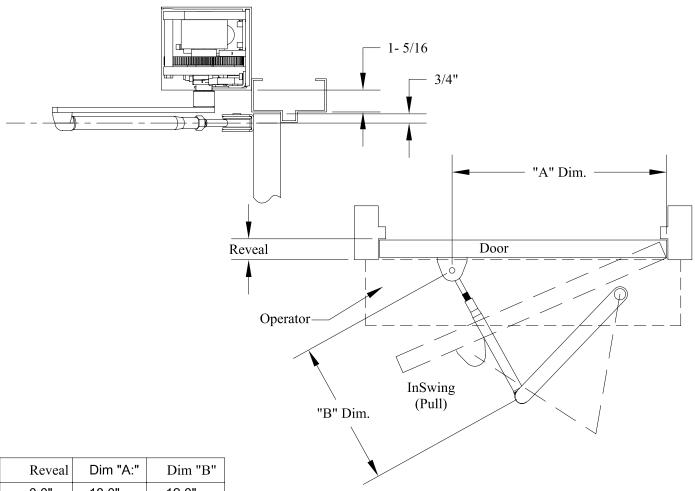
Toll-Free: 877-367-6211 Fax: 877-423-7999

Rev. 1/05

12



MOUNTING THE PULL ARM (SCISSOR)



Reveal	Dim "A:"	Dim "B"
0.0"	18.0"	12.0"
0.5"	18.0"	12.0"
1.0"	18.0"	12.0"
1.5"	18.0"	12.0"
2.0"	18.0"	12.0"
2.5"	18.5"	12.0"
3.0"	18.5"	12.0"
3.5"	18.5"	12.0"
4.0."	18.0"	12.0"

NOTE: Dimensions shown are approximate. After attaching the foot to the door at the dimension shown, open the door to 90°, actuate the operator and allow to rotate until stopping against the internal stop. With the adjustable arm set at the "B" dimension, install the drive arm on the operator shaft at the closest location allowed by the spline. Reset the adjustable arm to allow connection to the drive arm with the door at 90°.

DORMA AUTOMATICS, Inc.

924 Sherwood Drive

Lake Bluff, IL 60044

E-mail: automatics@dorma-usa.com

Toll-Free: 877-367-6211

Fax: 877-423-7999

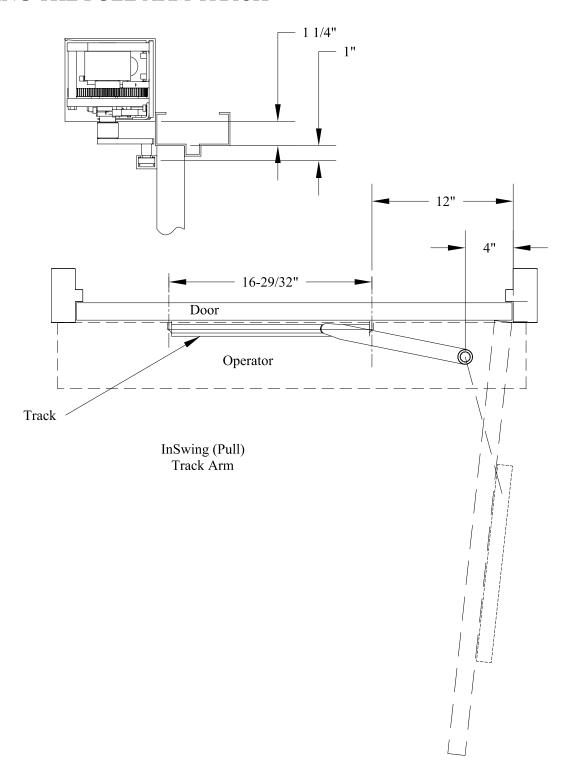
Rev. 1/05

13





MOUNTING THE PULL ARM TRACK



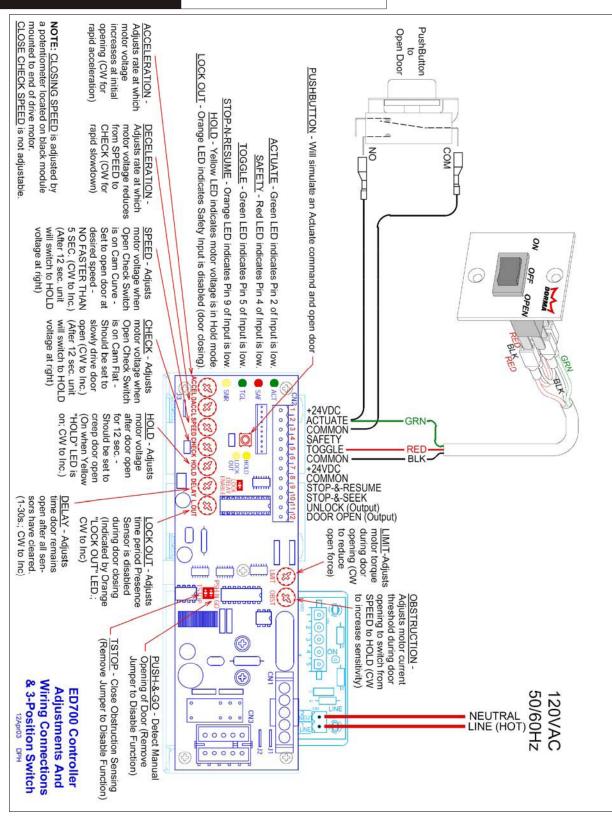
DORMA AUTOMATICS, Inc.

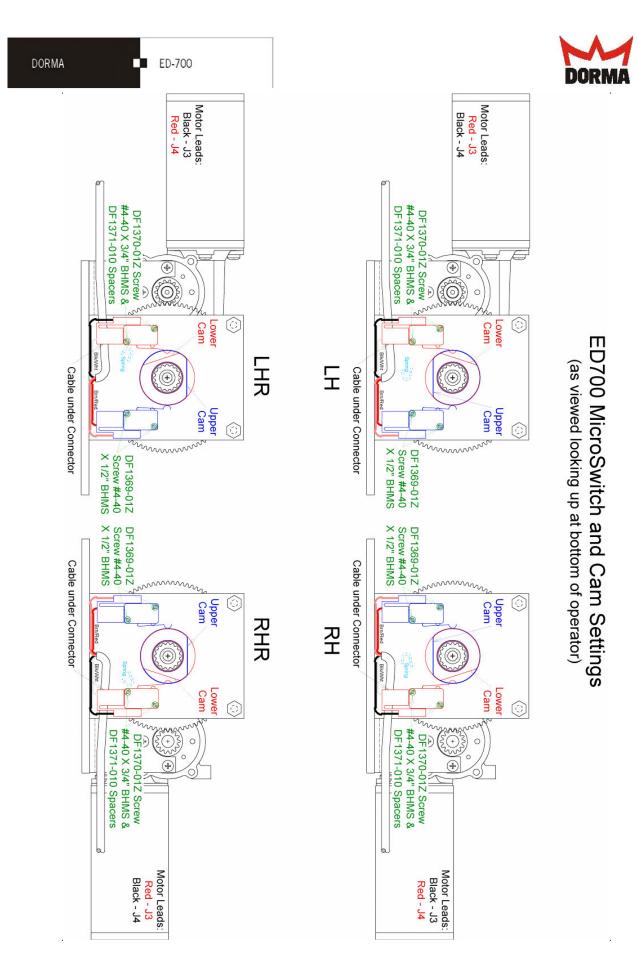
924 Sherwood Drive Lake Bluff, IL 60044 E-mail: automatics@dorma-usa.com

Toll-Free: 877-367-6211 Fax: 877-423-7999

14 Rev. 1/05







DORMA AUTOMATICS, Inc.

924 Sherwood Drive Lake Bluff, IL 60044 E-mail: automatics@dorma-usa.com Toll-Free: 877-367-6211 Fax: 877-423-7999

16 Rev. 1/05



SINAGE AND SAFETY CHECK





Figure 1



Figure 2



Figure 3

- A Swinging doors serving two-way traffic shall be marked with a decal, visible from both sides of the door, with the words "CAUTION, Automatic Door". (See Figure 6) The words "Automatic Door" must be at least 1/2 in. letters. It should be mounted on the door at a height 58 in., ±5 in. (147 cm, ±13 cm) from the floor to the centerline of the sign. The sign shall be minimum of 6 in. (15.2 cm) in diameter and made with black lettering on yellow background.
- B. When a separate wall switch is used to initiate the operation of the door operator, the doors shall be provided with signs on both sides of the door with the message" ACTIVATE SWITCH TO OPERATE." The lettering shall be white and the background shall be blue. (Figure 2)
- C. An AAADM safety information sticker should be affixed on the door or frame in a protected, visible location. If you need additional decals for your automatic doors, call your automatic door supplier.
- 2. Activating Switch. (knowing Act)

Doors equipped with a manual operate switch shall, when activated, hold the door open for five seconds minimum after release of activating switch. Reactivate door and crouch motionless in door opening for 10 seconds. Door should not close.

- Housekeeping. Check the door area for tripping or slipping hazards.
 Check all door panels for damage. Make sure that all covers are properly secured. There should be no bulletin boards, literature racks, merchandise displays, or other attractions in the door area that would interfere with use of the door.
- Traffic Patterns. Observe traffic patterns. Plan routing so people enter and exit in a straight approach, directly onto the center of the door opening.

924 Sherwood Drive Toll-Free: 877-367-6211 17
Lake Bluff, IL 60044 Fax: 877-423-7999 Rev. 1/05
E-mail: automatics@dorma-usa.com Subject to change without notice