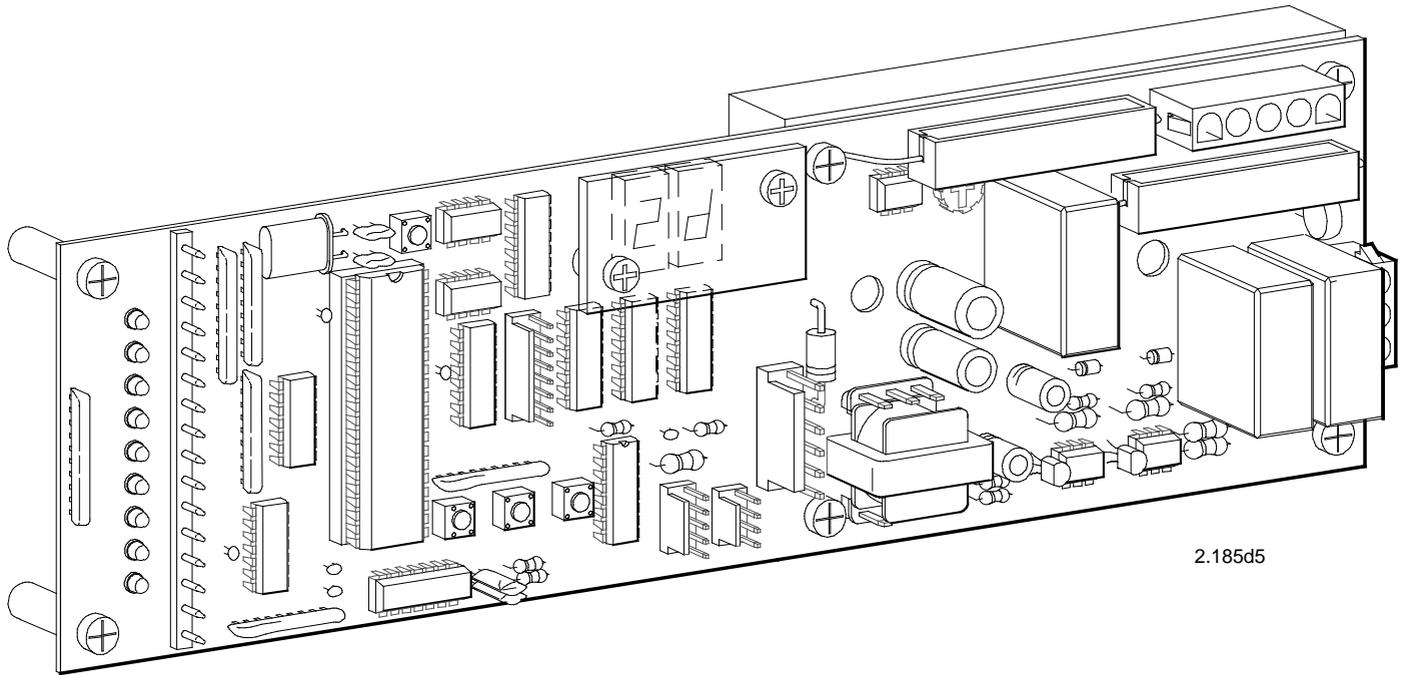


C2150 Control

with Version 2 Software and Encoders
for Series 2000B, 2001, 2003 & 2004
Electric Slide Door Operators

SETUP INSTRUCTIONS & TROUBLESHOOTING

To be used with either G2001, G230, G230T, G205, G204 or G20B
Installation Instructions



2.185d5



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WIRING DIAGRAMS

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GENERAL STATEMENT

The C2150 is a microprocessor that uses a series of inputs, outputs and custom software to control a slide door. The inputs are usually supported by LEDs that lets the technician see what information is coming into the control and the outputs are in the form of display codes, LEDs and actual control of the motor, autolocks etc. This manual is written for the C2150 control with Version 2 software which is used in the controls of 2001 and 2003 belt drive operators. The C2150 control receives its power from a separate power supply (usually a C3925) which provides +27 to +35 VDC to power all of the accessory devices as well as power for the control itself. The power supply also delivers +100 to +120 VDC to the control which is reduced by a MOSFET (duty cycle control) and is called into service at variable levels through software and parameter selection. It is our hope that this manual will guide the experienced technician through the efficient and safe setup of the C2150 slide door control. Remember that all installations must comply with ANSI 156.10.

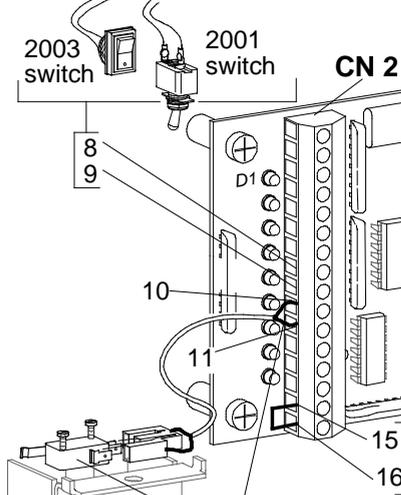
1. SERIES 2001, 2003 & PROFILER-B SLIDE OPERATOR INSTRUCTIONS

C2150 Control with version 2 software (Revision E or later hardware) get the operator up and running, check the items outlined below-

Do **NOT** wire any motion detectors or any other accessories at this time. Factory pre-wired beams (pins 5,6 & 7) may be left in place.

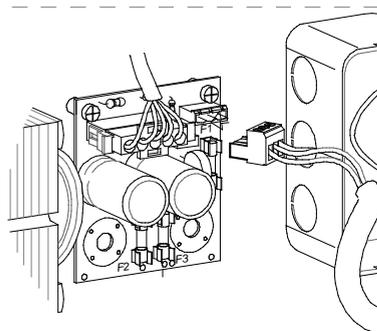
1st Step

A toggle switch or jumper must be present between pins 8 & 9. Switches are sent loose and field mounted. Break-outs are wired in series with the toggle switch.



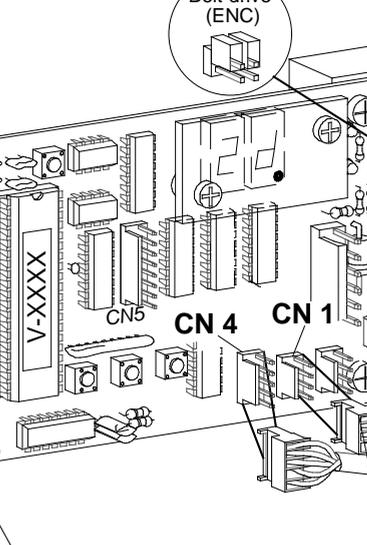
2nd Step

The close monitor switch must be connected to #10 & #11 of CN2. The switch must trip when the door is fully closed.



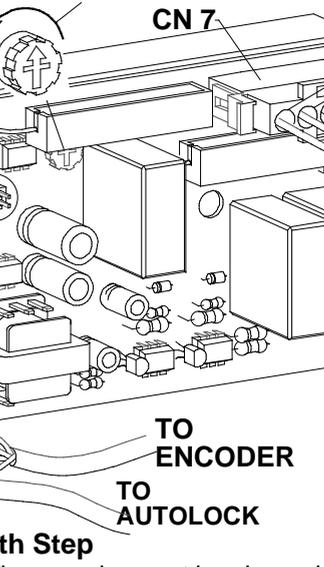
10th Step

Verify jumpers JB1A & JB1B are **NOT** installed on rev. E and later controls.



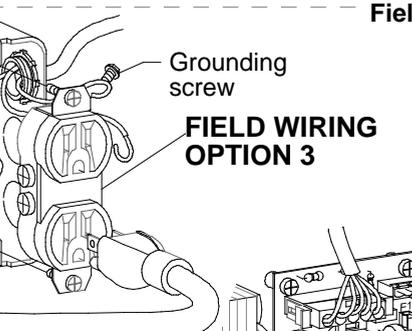
9th Step

Set the reversing sensitivity fully counter-clockwise.



3rd Step

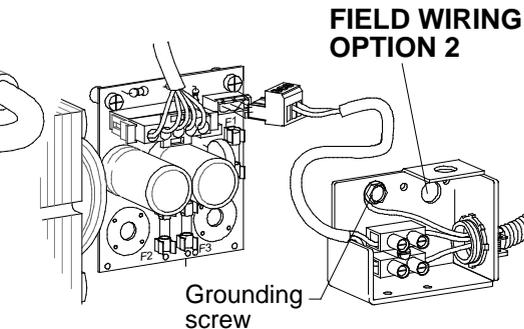
If the day / night mode is **NOT** to be used - there **MUST** be a jumper between 15 & 16. See Sections 5 thru 10 for actuating features and lock set-up.



Field wiring options

FIELD WIRING OPTION 3

Grounding screw



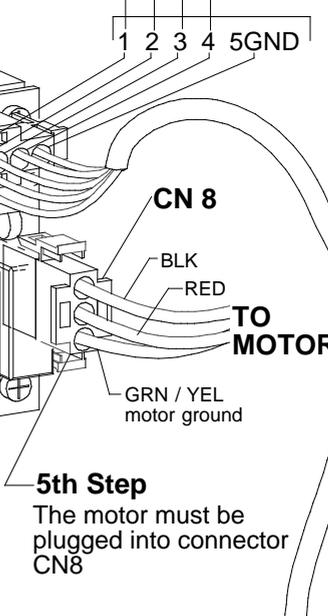
FIELD WIRING OPTION 2

Grounding screw

8th Step

Check incoming voltages from power supply

+120 to +100 VDC from F2
+27 to +35 VDC from F3



Shields and chassis are not shown in this manual for clarity

NOTE:
On 2001 & 2003 Metal shields are **REQUIRED by UL** for protection against high voltage areas **Do not remove.**

7th Step

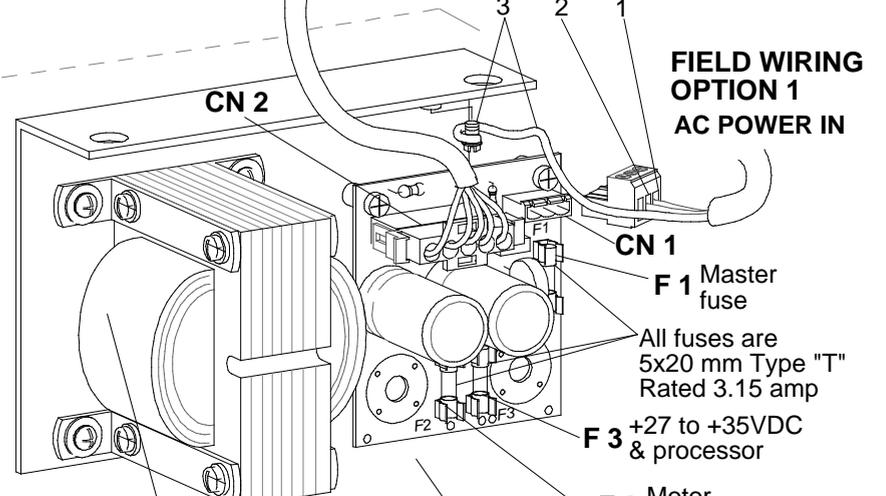
A 5 conductor cable attaches CN7 to the power supply.

6th Step

Check that the incoming power is wired as shown.

Ground GRN U.S. - GRN / YEL Int. (Connect to grounding screw)
Neutral WHT U.S. - BLU Int.
Line (Hot side) BLK U.S. - BRN Int.

FIELD WIRING OPTION 1 AC POWER IN



POWER SUPPLY
C3925 for 120VAC-2001 (shown)
C3955 for 120VAC-2003
C3926 for 240VAC-2001
C3956 for 240 VAC-2003

NOTE:
Component arrangement may vary.

IMPORTANT

With wiring option 1, 2 or 3 The main ground wire must be secured using the green grounding screw.

2. C2150 INITIALIZATION (learn cycle)

1st Step - Power up

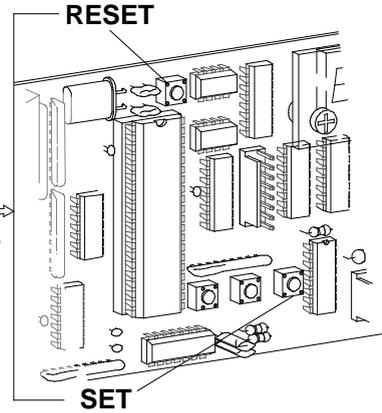
Be sure the toggle circuit is complete and apply AC power to the unit.

CAUTION: THE DOOR WILL MOVE.

2nd Step - Learn cycle

Instruct the control to perform a full learn cycle by:

- Holding down the **SET** button and the **RESET** button.
- Releasing the **RESET** button.
- Holding the **SET** button for an additional 5 seconds then release.



3rd Step - Version display

VERSION 2.18 and earlier

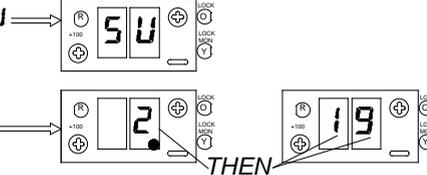
The display should "blink" the version number (as in 2 then 11) *The display will show the lock code (see below)



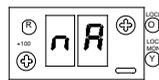
VERSION 2.19 and LATER

In version 2.19 and later, the display will show **SU**

- If **SU** does not appear, then the control was not properly reset into the full learn mode (Go back to step 2)



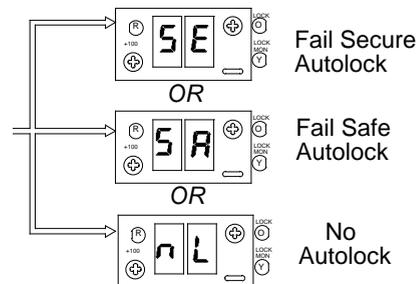
- If the display flashes **nA** like an error code, The **nA** (no Access) parameter has been turned on.



- A full learn cycle can not be completed with this security parameter in place. Consult your supervisor or the factory for authorization and instructions on how to remove this security parameter.

*LOCK CODES

- The control will display **ONE** of the following lock codes depending the type of lock connected. (see Section 6)



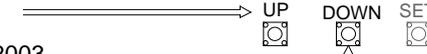
4th Step - Setting series type NOTE: for versions earlier than 2.15 go to Step 5.

FOR VERSION 2.15 - 2.18

- The display will flash alternately **tY** and **?**, indicating the control is ready to be set to the proper series operator.



- Press the **UP** button for 2001



- Press the **DOWN** button for 2003

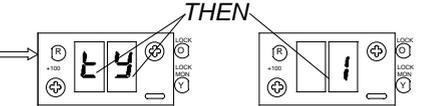


- Hold the button until **FC** is displayed



FOR VERSION 2.19 or later

- The display will flash **tY** and then **1**. This is the menu that selects the series type.



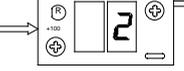
- Use the **UP & DOWN** buttons to locate the series number of the unit.



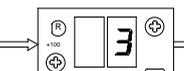
- Select **1** for 2001 (0 will default to 2001)



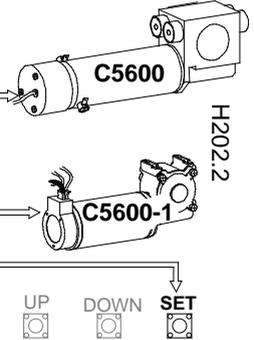
- Select **2** for 2003 (C5600 motor)



- Select **3** for 2003 (C5600-1 motor)



- To approve the selected type push the **SET** button

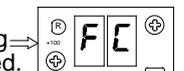


- NOTE: Pressing the wrong button (wrong series) will result in the operator proceeding in a setup which should yield proper operation, but the number displayed when accessing **E5** (total stroke) and other stroke dependent parameters will be incorrect.

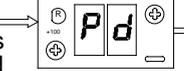


5th Step - Close stop

- The display should indicate **FC** (for first run - Finding Close stop) The door should fully close at slow speed.



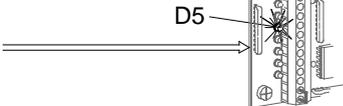
- If the door moves a short distance then stops, and the display indicates **Pd**, the pre-wired safety beams or other actuating devices are stopping the door and preventing the "learn cycle". The yellow **SAF BEM** indicator will be lit.



- In versions later than 2.11, **Pd** can be overcome by holding the up button until the door closes.



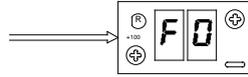
- The yellow **CLS MON** (close monitor) indicator will come on when the door is fully closed.



2. C2150 INITIALIZATION (learn cycle cont.)

6th Step - Finding Open

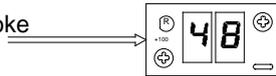
•The display will show **FO**(Finding Open). The door will travel slowly open until it reaches full stroke. The stroke will be displayed in inches.



•**±5** is displayed indicating Total Stroke.



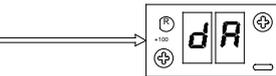
•If the stroke on the display is not the same as the actual stroke of the door, the wrong series type may have been selected.



7th Step - Day mode

In versions prior to 2.19...

•The display will switch to **dA** (dAyttime mode).



In versions 2.19 or later...

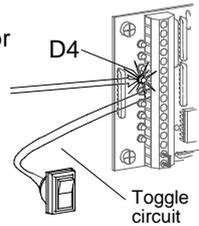
•The display **2d** (2-way daytime mode).



•If the display switches to something besides (dA or 2d) and the door refuses to do anything else....

CHECK

- The green TOG SW indicator on the control should be on.
- The toggle switch should be turned on.(between 8 & 9 on CN2)
- If there are SO panels, be sure the magnetic reed switches on the breakouts are closed.



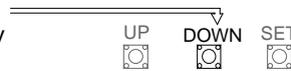
IF ANY OF THE CODES DEVIATE FROM THOSE SHOWN SEE APPENDIX B

8th Step -Checking door cycle

When the toggle switch is on, the **DOWN** button acts as an actuation device. **The door will move** - Be sure the safety beam area is clear of obstructions. Activation devices should not yet be installed.

Start with the door in the closed position.

Press the **DOWN** button to actuate the door to open at factory selected default settings.

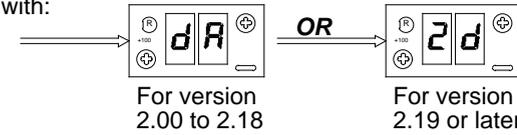


The chart at the right shows the position of the door and the display code for each position.

Inspect the unit for smooth operation, free of binds and excessive noise.

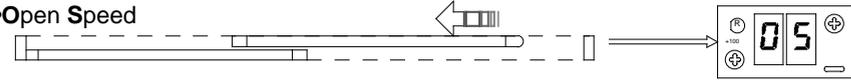
The following cycles are carried out automatically by the C2150 control

•The display starts with:

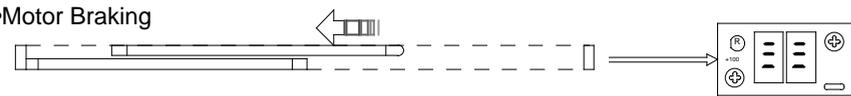


Open Cycle

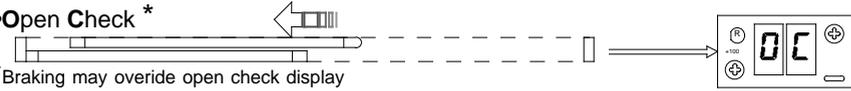
•Open Speed



•Motor Braking

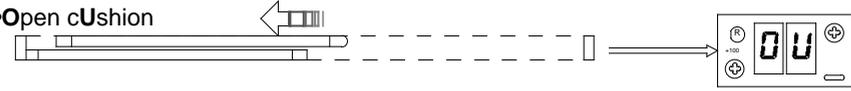


•Open Check *



*Braking may override open check display

•Open cUshion

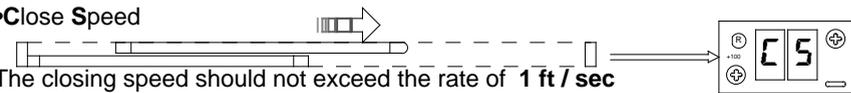


•Time Delay



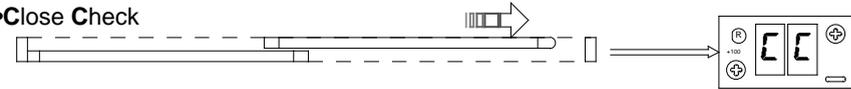
Close Cycle

•Close Speed

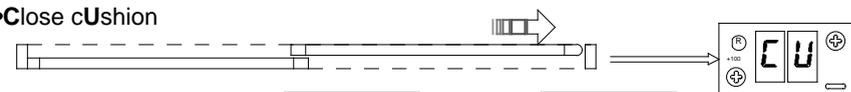


The closing speed should not exceed the rate of **1 ft / sec**

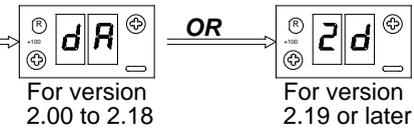
•Close Check



•Close cUshion



•The display returns to:



•If the above cycle check is OK and there are no parameters to be changed or an autolock to setup, this concludes the C2150 initialization.

IF THERE IS ANY DIFFICULTY SEE APPENDIX A

3. ADJUSTING PARAMETERS

9th Step - Changing parameter settings

A chart of preset values is shown to the right.

If any speeds or other settings need to be changed, follow this procedure:

- Turn the toggle switch **OFF**

Or for versions 2.12 and up, leave the toggle **ON** and double click the **SET** button.

- The display will switch to the menu of adjustable parameters

- In versions 2.10 and up, the right decimal point will be blinking

- Refer to the chart in section 4 for a list of codes for adjustable parameters.

- Scroll through the parameter list using the **UP** and **DOWN** buttons until the parameter to be changed is found.

- When the parameter to be changed is found, press and hold the **SET** button.

- The display will show the current value or setting of the parameter.

- While holding the **SET** button, press the **UP** or **DOWN** button to modify the setting.

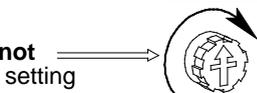
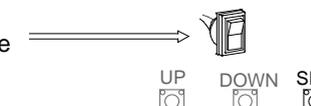
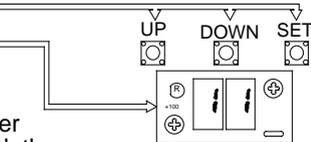
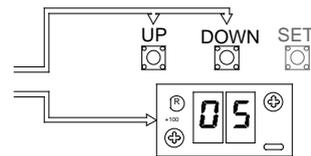
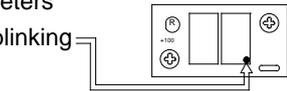
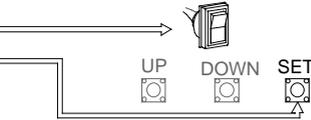
- When the **SET** button is released, the display will show the parameter that was just changed. Another parameter may be changed, or the toggle circuit turned on to check the changes just made. In versions 2.12 and up the **SET** button may be double clicked to exit the menu (toggle must be on).

10th Step - Saving new settings

- When all adjustments have been made and checked, be sure the toggle circuit is on.

- With the display reading **d1** or **d2** press and **HOLD** the **SET** button until **d5** (data save) is displayed. All of the changes are now stored in the control's memory. **This step must be performed** or the control will revert to the default settings after a power failure.

- Set the reversing sensitivity as required using R10. **Do not** leave this adjustment at minimum. Horton recommends setting the sensitivity so the door will **reverse at 28 ft.lb.** or less.



4. ADJUSTABLE PRESET PARAMETERS

The chart below shows all the adjustable parameters for **version 2 software**.

Follow the procedure outlined in step 9 to make any necessary changes.

CODE	PARAMETER	FACTORY PRESET VALUE	ADJUSTS
OS	Open Speed	10	0-15
CS	Close Speed	12*	0-15
OC	Open Check	4	0-15
CC	CloseCheck	4	0-15
OU	Open cUshion	3	0-15
CU	Close cUshion	3	0-15
d1	delay time 1 (full open)	1 sec	1-60**
d2	delay time 2 (partial open)	1 sec	1-60**
RC		1 (factory set - do not change)	
HD		3 (factory set - do not change)	
rC		3 (factory set - do not change)	
CP	open Check Point	75% of stroke	50-90% ts
PO	Partial Open position	8" (adjustable in inches)	8"- ts
tS	total Stroke	(as determined by learn cycle)	12-199"
ct	cycle test	oF (no)	oF/on
AS	Auto Seal	oF (no)	oF/on
St	Stop OKon first run	on (yes)	oF/on
Hd	Heavy-duty door/motor	oF (no)	oF/on
PF	Power Fail	OP (power fail OPen)	OP/CL
Pn	Power fail Night mode	on (version 2.13 & up only)	oF/on
Cb	Close braking	oF (on)(Version 2.03 & up only)	oF/on
br	brake on recycles	oF (on)(Version 2.03 & up only)	oF/on
LL	Lock present	oF (on if Horton lock is present)	oF/on
SR	fail-SAFe lock	oF(fail-secure) (on fail-safe)	oF/on
UL	Unmonitored Lock	oF (monitored lock)	oF/on
bL	Bistable Lock	oF (Never used)	oF/on
dL	daytime Lock	oF(if lock stays unlocked in day mode)	oF/on
L1	daytime 1-way Lock	oF (version 2.03 & up only)	oF/on
RP	APex	oF	oF/on
SL	SLOw	oF (All open speeds)	oF/on
J5	Jam Sensing	on (version 2.07 & up only)	oF/on
rP	reverse on encoder Pulse	on (version 2.06 and up only)	oF/on
SP	Sidelite Protection	oF (version 2.03 and up only)	oF/on
nR	no Adjustment permitted	oF (version 2.05 and up only)	oF/on
tY	TYpe	1 (Set during initialization)	1-2-3
Ob	OBstruction	3 (factory set - most sensitive - 0 off)	0-3

***Caution:** very light doors may require a lower speed setting

In versions 2.06 & prior, **d1 and **d2** adjust from 1-199 seconds.

**Beginning with version 2.07, these parameters may be set to 1-8, 10, 12,14, 16, 20, 25, 30 or 60 seconds.

•A double dash (- -) is a reserved parameter that is not implemented.

5. ACTUATION FEATURES

Set jumpers or key switch for the type of operation required. See diagram 2 page H202.16

2-way day mode factory setting is: jumper or switch from 15 to 16.

1-way day mode setting is: jumper or switch from 13 to 15 and 15 to 16.

2-way night mode setting is: **NO** jumpers or switches

1-way night mode setting is: jumper or switch from 13 to 15 **NO** jumper or switch from 15 to 16

NOTE:

Many other features, for autolock and motion detector configuration, are available through additional adjustable parameters. These parameters can be discussed in greater detail by calling the technical service group.

CODE DISPLAY

RESET

LOCK (Orange)

LOCK MON (Yellow)

SET

Double click = off or on
Press and hold = data save

Connect to CN 4

UP DOWN Display Scroll

Com 15 16

13

15

16

13

15

16

13

15

These displays apply to 2.19 and up only

TS 2

TS 1

FAIL SECURE

Remains locked at power failure

Lock monitor SW

TS 1

TS 2

FAIL SAFE

Unlocks at power failure

Lock monitor SW

1st Step

Set jumpers as shown for fail secure or fail safe

Fail safe

Fail secure

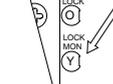
6. AUTOLOCK SET UP AND INITIALIZATION

Press **SET** and **RESET** simultaneously, release **RESET**, wait 5 seconds, then release **SET** - version number will displayed. During initialization the control clears all ports and the solenoid becomes inactive.

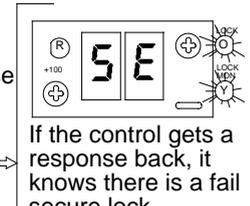
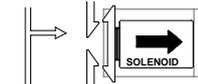
FAIL SECURE

The C2150 looks to see if there is a contact at the lock port CN4 and if the yellow lock monitor LED is off.

If the yellow LED is off...



The control sends a pulse to retract the solenoid...



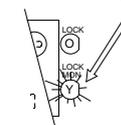
If the control gets a response back, it knows there is a fail secure lock.

If there is no response it knows there is no lock.

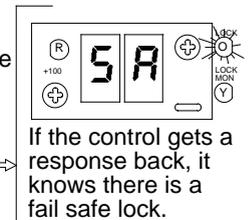
FAIL SAFE

The C2150 looks to see if there is a contact at the lock port CN4 and if the yellow lock monitor LED is on.

If the yellow LED is on...



The control sends a pulse to retract solenoid...



If the control gets a response back, it knows there is a fail safe lock.

If there is no response it knows there is no lock.

7. SETTING LOCK PARAMETERS

To set up the lock parameters on the C2150 turn off the toggle circuit or double click the **SET** button. Use the **UP / DOWN** buttons to locate **dL & L1**. Press the set button to display the on or off setting. Set **dL / L1** as required from the table below.

Traffic Mode		dL:of	dL:of	dL:on
SEE SECTION 5		L:of	L:on	doesn't matter
Day	2-Way	Unlocked	Unlocked	Locked
Day	1-Way	Unlocked	Locked	Locked
Nite	2-Way	Locked	Locked	Locked
Nite	1-Way	Locked	Locked	Locked

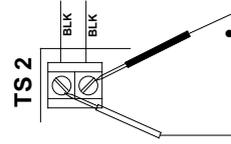
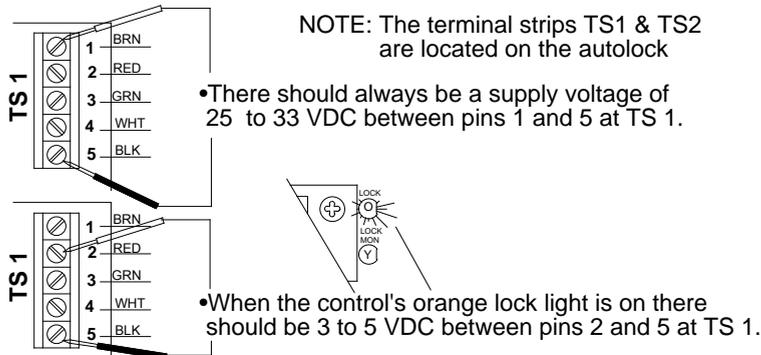
SEE SECTION 3 STEP 10 FOR (d5) DATA SAVE PROCEDURE

8. LOCK ERROR CODES

LF	Lock Failure (Fail Secure) Indicates that the lock monitor input is remaining active (lock monitor light is still on) even though solenoid has de-energized.
UF	Unlock Failure (Fail Secure) Indicates that the lock solenoid failed to move the plunger enough to activate the lock monitor switch and notify the control that the door is ready to be opened.
Check for mechanical binding. Check items under AUTOLOCK TEST POINTS and AUTOLOCK FUNCTIONS FOR FAIL SECURE autolocks.	
LF	Lock Failure (Fail Safe) Indicates that the lock solenoid failed to move the plunger enough to activate the lock monitor switch.
UF	Unlock Failure (Fail Safe) Indicates that the lock solenoid spring has failed to move the plunger enough to activate the lock monitor switch and notify the control that the door is ready to be opened.
Check for mechanical binding. Check items under AUTOLOCK TEST POINTS and AUTOLOCK FUNCTIONS FOR FAIL SAFE autolocks.	

9. AUTOLOCK TEST POINTS

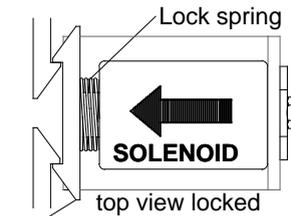
Basic voltage readings regardless of type. Set VOM at 200VDC.



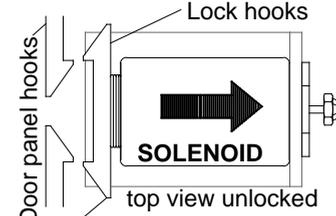
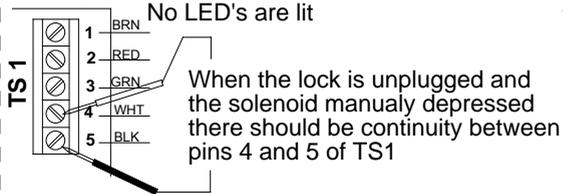
•When the solenoid initially energizes there should be 25 to 33 VDC at TS2. After about a second the voltage will drop to about 30% of the supply voltage between pins 1 and 2 of TS2 .

10. AUTOLOCK FUNCTIONS

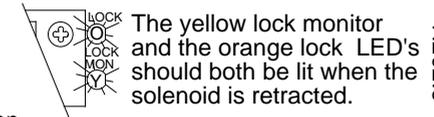
The **FAIL SECURE** is the most common type of auto lock used with the C2150.



When power is removed, the solenoid is extended by the lock spring. The door is locked.

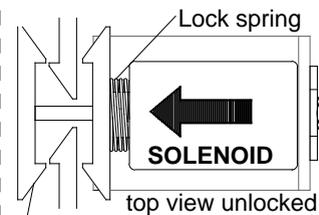


When power is applied the solenoid is retracted and the door is unlocked.

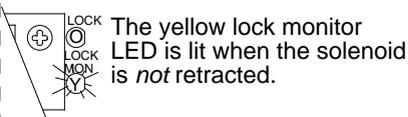


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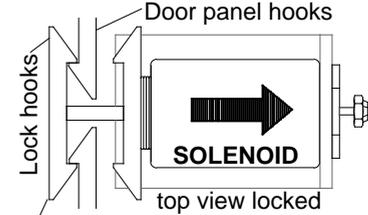
The **FAIL SAFE** is a less common type of auto lock used with the C2150.



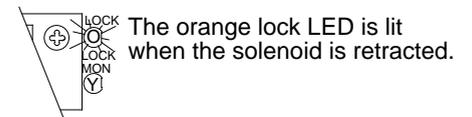
When power is removed the solenoid is extended by the lock spring. The door is unlocked.



When the lock is unplugged and the solenoid is *not* manually depressed there should be continuity between pins 4 and 5 of TS1. Check the jumpers on the Autolock circuit board. (see section 6)



When power is applied the solenoid is retracted and the door is locked.



11. ENCODER ERROR CODES

Encoder error codes are displayed when the door is running. Normally codes will be displayed at the end of a stroke or when a door stops abruptly during an "open" command.

Types of failure codes that could be displayed:

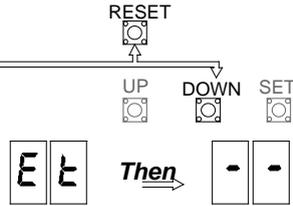
- EF** Encoder Failure - No pulses being received by the C2150.
 - Check all connections to encoder and the control.
- LP** Loss of Pulses - All pulses required for proper operation were not received.
 - See encoder test points Section 13
- EP** Encoder Phasing - Encoder indicates door is moving opposite direction it should be.
 - Power brackets are connected to the belt backwards (see appendix F)
 - Wires should be reversed at terminal 2 & 3 on the encoder on C5600 & C3675 only.
- E \bar{E}** Encoder Test - The beginning of an encoder test procedure.
 - See section below

12. ENCODER DIAGNOSTICS

Encoder information is needed to provide consistent information on location, direction of travel, speed of door and door braking information to the C2150 control.

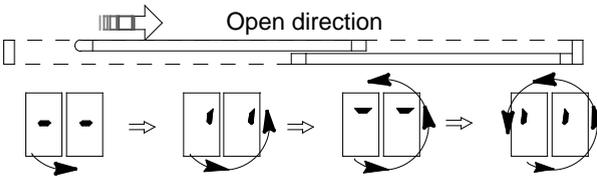
1st Step - Encoder test

- Press **RESET** and the **DOWN** button together
- Release **RESET** and continue to hold the **DOWN** button until **E \bar{E}** briefly appears - release the **DOWN** button. Following **E \bar{E}** 2 short lines will appear. The test is ready to be performed.

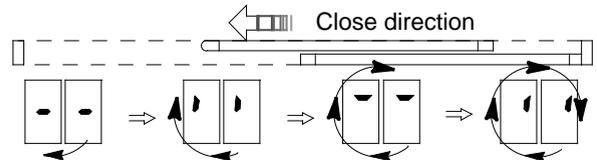


2nd Step - Performing test

View the display while manually moving the door **slowly** towards the open position. The display will show a counter clockwise rotation.



Manually move the door towards the closed position. The display will show a clockwise rotation.



Each segment of 4 for a total of 8 segments should appear. No segment should be skipped. If anything occurs other than the description shown above the C2150 will get improper information and the door will not function properly.

13. ENCODER TEST POINTS

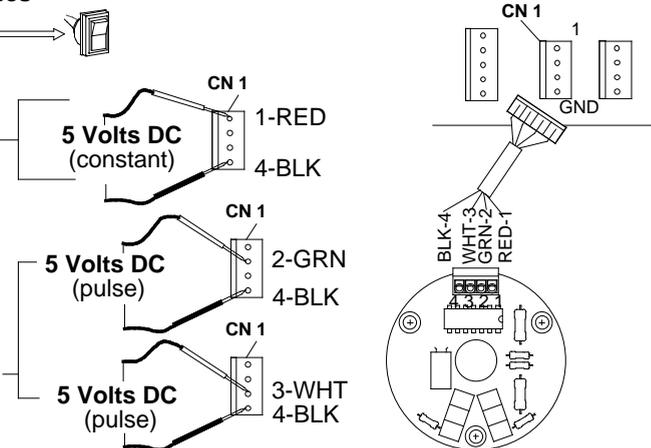
To test the encoder you will need a volt ohm meter (**VOM**) capable of reading DC Voltage.

Checking power and pulses

- Turn the toggle circuit off.

- Set the **VOM** to **200 DCV**

- Probe through the back of the red plug leaving it attached to CN 1.

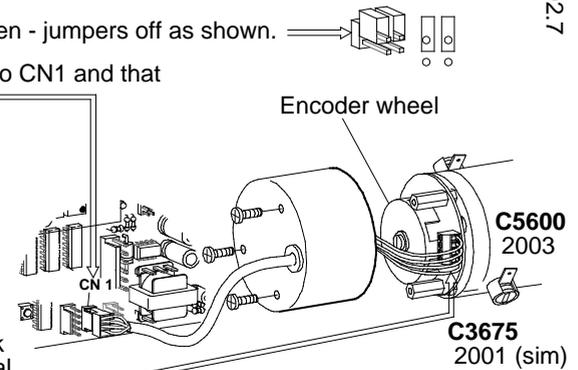


- To verify the encoder is producing pulses slowly move the door manually with the meter attached to 2 & 4 then 3 & 4. Watch the meter for 5 volt pulses.

If the above voltages check out and the display does not rotate as shown in section 12 then contact the technical services group.

Checking connections

- Check JB 1. This circuit should be open - jumpers off as shown.
- Confirm that the encoder is plugged into CN1 and that the wires are connected to the plug.

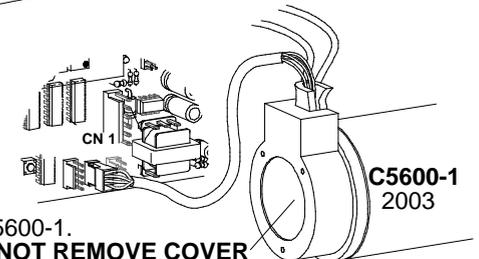


Power but no pulse

There is power between pins 1 & 4 but there is no pulse between 2 & 4 or 3 & 4.

On the C5600 & C3675 only

- Remove the encoder cover and check that all wiring is secured in the terminal block.
- Check the rotation of the encoder wheel as the door is moved manually.
- Check the depth of the encoder wheel as it passes through the encoder optics.
- If all visual inspections pass, the encoder board may have failed. Remove and replace. **See appendix E**



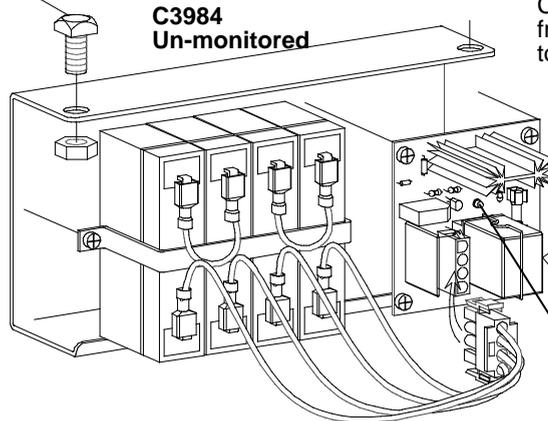
There are **no serviceable elements** on the C5600-1. If the encoder fails replace the entire unit. **DO NOT REMOVE COVER**

14. POWER FAILURE UNITS

The function of a power failure unit is to open or close the door (as selected) in the event of a power failure.

1st Step

Mount the unit to the header slots with square bolts provided.



2nd Step

Connect the C3989 wiring harness from CN1 on the power fail unit to CN3 on the C2150

RED LED
Charge indicator

4th Step

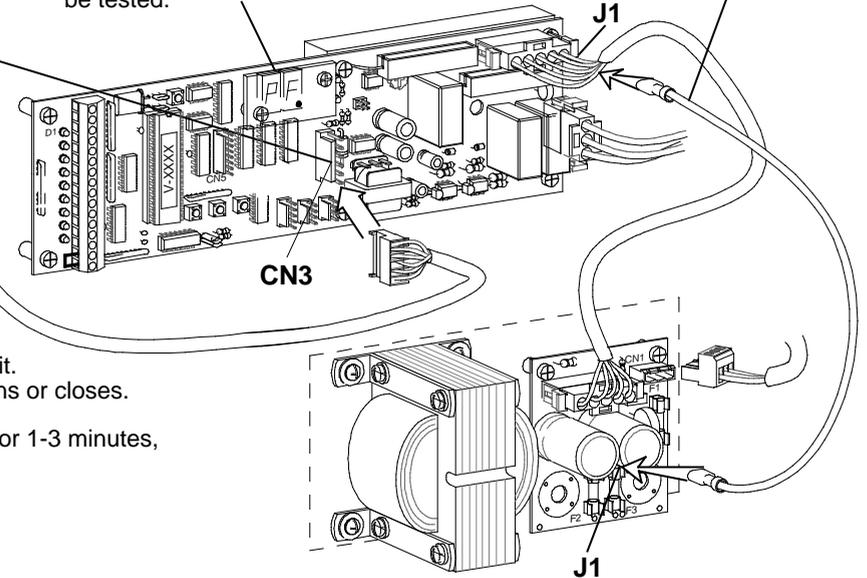
Go to the **PF** parameter in the C2150 (see section 4)

- Set to **DP** for the door to **open** when the power fails.
- Set to **CL** for the door to **close** when the power fails.
- To inhibit the power failure feature at night, go to the **Pn** parameter and turn it off.

The batteries could take up to 10 hours to charge before they can be tested.

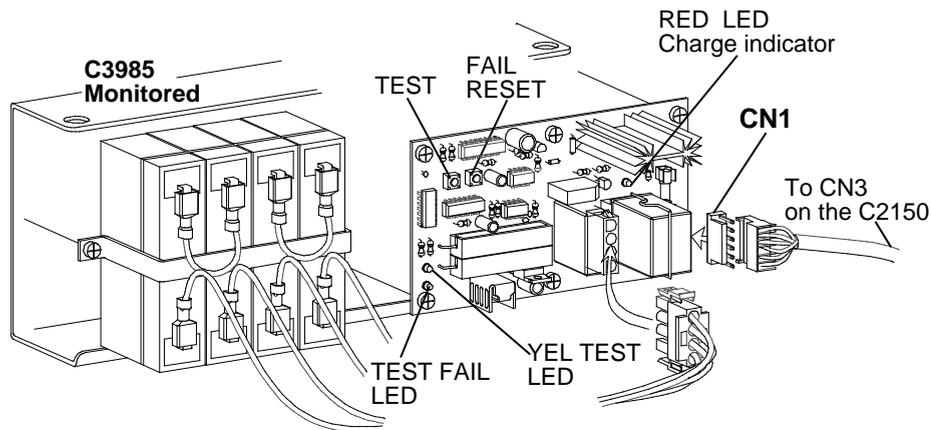
3rd Step

Connect C3889 jumper from J1 on the C2150 to J1 on the power supply.



Testing the un-monitored power fail unit

- Unplug the power at CN1 on the power supply, or turn off the breaker supplying power to the unit.
- The C2150 display should switch to **PF** within one second, and then to **CL** or **DP** as the door opens or closes.
- With the door full open or closed, the entire control should go dead until power is restored.
- When power is restored, the red charge indicator on the circuit board should come on and glow for 1-3 minutes, then dim and go completely out if the batteries were fully charged when the test began.



Monitored power fail unit

This unit automatically tests its batteries at startup and at least once an hour afterwards.

- If the batteries test fails during daytime operation it will go to full open position (as per European standard) and stay open. The C2150 display will flash bF until the failure is corrected.
- To maintain security, battery failures are ignored in the night mode, but the failure is stored on the units circuit board. When the door is switched to the day mode it will open fully and indicate the failure on the C2150 display.

Manual test

- Press and hold the test button on the circuit board until the yellow LED test indicator comes on, then release it. The pack is now self testing to insure that enough power is available to open or close the door for one cycle. If the test is OK the indicator will go out in about 15 seconds and the red charge indicator will come on. It will glow for about 5-7 minutes, then dim and go out. (Assuming the batteries were fully charged when the test was started).

APPENDIX A IN CASE OF DIFFICULTY

1.If DISPLAY FAILS TO LIGHT

- Go to section 1 step 8 and check for DC voltages shown on CN7 terminals 3&4.
- If voltage is **not present**, check AC power at pins 1&2 of CN1 of power supply.
- If AC power is **present**, check fuses F1 & F3 of the power supply.

2.If DISPLAY LIGHTS, BUT DOOR NEVER MOVES

- Go to section 1 step 8 and check for DC voltages shown on CN7 terminals 1&2.
- If voltage is **not present**, check fuse F2 of the power supply.
- If F2 is good power supply is faulty.
- If voltage is **present** on CN7 and display is showing a run code ie: **OS, OU, [S, [I** or **[U** check for motor voltage (with motor plugged in) on pins 1 and 2 of CN8 leaving the control. Use 200 VDC scale.
- If voltage is **not present** at CN8, change control.
- If voltage is **present** at CN8, go to appendix C for motor test.

3.DOOR SLAMS OPEN and / or CLOSED WITH NO SPEED CONTROL

- Go to appendix C for motor test (to make sure motor did not ruin control)
- If motor test good, change control.

4.DISPLAY WILL ONLY SHOW OS

- Make sure toggle circuit is complete by turning toggle switch off and on. The green TSW LED should go off and come back on. This LED must be on for the door to operate.

5.ERROR CODE OR SOME OTHER ABNORMAL DISPLAY APPEARS.

- Go to appendix B - find the code and follow the instructions.

6.FUSE F2 BLOWS REPEATEDLY

CAUTION: disconnect the power supply at CN1 and wait 30 seconds before servicing.

- Unplug the power harness at CN7 (section 1 step 8) and the motor at CN8 and replace the fuse (slow blow 5 x 20mm Buss type GDC 3.15 or equal)
- If the fuse blows again, replace the power supply.
- If the fuse does not blow, reconnect the power harness at CN7 and attempt to operate the door with the motor unplugged.
- If the fuse blows now, replace the C2150 control (first check motor as shown in appendix C).
- If the fuse does not blow, plug the motor in and try again.
- If the fuse blows again and the motor checked good, check for a mechanical bind. Check **br** and **JS** parameters in appendix A which can help prevent fuse blowing.
- Consult Technical Assistance at the Horton factory.

7.FUSE F3 BLOWS REPEATEDLY

CAUTION: disconnect the power supply at CN1 and wait 30 seconds before servicing.

- Unplug the power harness at CN7 (section 1 step 8) and all connections of pins 1 and 5 of CN2 and CN4 autolock, if present, and replace fuse F3 again (slow blow 5 x 20mm Buss type GDC 3.15 or equal)
- If the fuse blows again, replace the power supply.
- If the fuse does not blow, reconnect the power harness to CN7.
- If the fuse blows now replace the C2150 control.
- If the fuse does not blow replace the autolock, and connections at pins 1 and 5 of CN2 one at a time until F3 blows indicating a short circuit in that component or its wiring. Beams and their wiring are the most frequent cause of F3 failure.

APPENDIX B1 CODE DISPLAYS Codes are arranged in alphanumeric order (NOTE: D = Display, P = Parameter, E = Error)

CODE	DISPLAY MEANING	TYPE	VERSION
≡≡	Control is braking - door always brakes when opening. Close braking can be turned on at the LB parameter	D	2.00 △
BB	Control has failed - must be replaced	E	2.00
1d	Door is idle in 1 way d ay mode. See section 5	D	2.19
1n	Door is idle in 1 way n ight mode. See section 5	D	2.19
2d	Door is idle in 2 way d ay mode. See section 5	D	2.19
2n	Door is idle in 2 way n ight mode. See section 5	D	2.19
RR	Door was activated or is being held open by SW 'C' input. See App. D CN2 for wiring & LED	D	2.15
RL	This parameter is factory set - do not change without consulting factory	P	2.00
Rd	Use only with APEX system - see APEX instruction G550	P	2.18
R I	Use only with APEX system - see APEX instruction G550	P	2.18
RP	To activate this APEX feature you must - turn the parameter on - do a data save, and then press reset only	P	2.18
RS	When Auto Seal parameter is turned on, the display will change to RS and the control will try to close the door every 15 seconds	PD	2.00
RU	Use only with APEX system - see APEX instruction G550	P	2.19
bF	This indicates battery failure of C3985 monitored power failure unit - see section 14	E	
b I	Use only with APEX system - see APEX instruction G550	P	2.18
bL	bi stable L ock - no longer used	P	2.00
br	Brake on recycle turned on, the control will slow door substantially before reversing on recycle	P	2.03
LB	When close braking parameter is turned on, the control brakes the door after close speed - recommended for heavy doors	P	2.03
LC	Close Check speed - see section 2, step 8	PD	2.00
Ld	Use only with APEX system - see APEX instruction G550	D	2.19
LE	APEX communication error - if using APEX then turn AP on	D	2.18
LL	Power fail CL ose see section 14	D	2.11
LP	This parameter determines stroke to open check. Adjustable from 50-90% of total stroke	P	2.00
LS	Close Speed see section 2 step 8	PD	2.00
Lt	Cycle test will cause door to open and close repeatedly for test purposes	PD	
LU	Close Cushion speed (see section 2 step 8)	PD	2.00
d I	Main time delay- starts when all activate and recycle inputs clear and door is fully open	PD	2.00
d2	Partial open delay is active when SW 'A' is on (App. D) & starts when all activate and recycle inputs have cleared & door is at partial open	PD	
dR	Door idle in dA y mode.(Has been replaced in later software by 1d or 2d parameter see section 5	D	2.00 / 17
dF	Control failed to store parameters (control must be replaced)	E	2.00
dL	Door Locks (in day mode) when this parameter is turned on. See section 7	P	2.00
dn	This is a cycle code (see foot note) from DOWN button	D	2.15
dS	This shows a successful Data Save. See section 3 step 10	D	
ER	This is a cycle code (see foot note) from ext motec input see appendix D CN2	D	2.15
EF	Encoder Failure see section 11	E	2.00
EP	Encoder Phasing error see section 11	E	2.02
Er	Use only with APEX system - see APEX instruction G550	DP	2.18
Et	Brief display indicates start of Encoder test see section 11	D	2.00
EU	Use only with APEX system - see APEX instruction G550	D	2.18

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APPENDIX B2 CODE DISPLAYS

CODE	DISPLAY MEANING	TYPE	VERSION
FC	F inding C lose is displayed when the door is closing to the fully closed position after a power failure or during learn initialization cycle see sect. 2 step 5	D	2.00 ↕
FO	F inding O pen is displayed when the door is opening while counting encoder pulses. See section 2 step 6	D	2.00 ↕
Hd	This parameter should be turned on when using a 1/4 HP motor and a light door. (Reduces abruptness of closing)	D	2.00 ↕
hh	Use only with APEX system - see APEX instruction G550	P	2.18
h f	Use only with APEX system - see APEX instruction G550	P	2.18
HL	Use only with APEX system - see APEX instruction G550	P	2.18
HO	This parameter is factory set - do not change without consulting the factory	P	2.00 ↕
IA	This is a cycle code (see foot note) from Interior Motec see appendix D CN2	D	2.58
IF	Use only with APEX system - see APEX instruction G550	P	2.18
Ir	Use only with APEX system - see APEX instruction G550	P	2.18
IU	Use only with APEX system - see APEX instruction G550	P	2.18
J I	This indicates the control tried to run the motor & received no response from the encoder. The run was aborted to save the fuse(functional 2.09 & up)	D	2.07
JS	Turn on this parameter to save the fuse if the door is actuated while jammed or locked (see J1)	P	2.07
L I	Provides L ocking in 1 way mode (see section 7)	P	2.03
LF	Automatic L ock F ailed to lock (see section 8)	E	2.00 ↕
Lh	Use only with APEX system - see APEX instruction G550	P	2.18
LL	Shows lock is present (see sect. 6)	P	2.18
Lo	Use only with APEX system - see APEX instruction G550	P	2.18
LP	Indicates L oss of P ulses from encoder (see section 11)	E	2.00 ↕
nA	Access restricted call factory for assistance	PD	2.05 ↕
nL	N o L ock found during initialization (see section 6)	D	2.00 ↕
nS	Door has not reached close monitor switch. See sect. 1 step 2. Check for obstructions. See appendix A step 2	E	2.06
nE	Door idle in night mode (Replaced in later versions by 1n & 2n) see sect. 2, step 8	D	2.00/17
Ob	O Bstruction - If door is impeded while opening / stops displays Ob and opens in OC	PD	2.22 ↕
OC	O pen C heck speed (see sect.2 step 8)	PD	2.00 ↕
OP	This is a P ower fail O pen code (see sec.14)	D	2.11 ↕
OS	O pen S peed (see sect. 2 step 8)	PD	2.00 ↕
OU	O pen c Ushion speed (see sect. 2 step 8)	PD	2.00 ↕
PC	Indicates control is slowing for partial open	D	2.00 ↕
Pd	Set up has stopped because of activation devices (see sect 2 step 5)	D	2.00 ↕
PF	P ower F ailure (see sect. 14)	PD	2.00 ↕
Pn	Power failure (see sect. 14)	P	2.13
PO	This parameter determines P artial O pen stroke in inches.	P	2.00
rC	This parameter is factory set - do not change without consulting factory	P	2.00
rn	Use only with APEX system - see APEX instruction G550	P	2.18
rA	This parameter causes the door to recycle if open pulses are received during closing cycle	P	2.06
rU	This is a cycle code (see foot note) from reverser circuit.	D	2.18
SA	Indicates fail S Afe lock is found during initialization (see sect. 6) Parameter should be turned on if a fail safe lock is present.	PD	2.00 ↕
Sb	This is a cycle code (see foot note) from safety beam input.	D	2.18
SE	Indicates fail S Ecure lock is found during initialization (see sect. 6)	D	2.00 ↕

APPENDIX B3 CODE DISPLAYS

CODE	DISPLAY MEANING	TYPE	VERSION
SF	Encoder failed during initialization. Do encoder test (see sect. 12)	E	2.00 ↕
S I	Use only with APEX system - see APEX instruction G550	P	2.18
SL	This parameter reduces all open speed values when turned on	P	2.18
SD	Stroke zeroed is displayed after forcing relearn (see short cuts)	D	2.00
St	Disables Pd during initialization	P	2.00 ↕
SP	Provides Sidelite Protection when turned on. Reduces opening speed to open check when safety beam input is activated (see app D)	P	2.03
SU	Displays at beginning of initialization (see sect 2, step3 in ver 2.19 and up)	D	2.19
tS	Total stroke shown in inches at the end of initialization (see sect2 step 6)	PD	2.00 ↕
tY	This display is asking for the type of operator (see sect. 2 step 4)	PD	2.15 ↕
Ud	Use only with APEX system - see APEX instruction G550	P	2.18
UF	Autolock has failed to unlock (see sect 8)	E	2.00
UL	When this is turned on it tells the software not to wait for the lock monitor but try to open after a brief delay. Rarely used, only for non Horton locks	P	2.00
Un	Use only with APEX system - see APEX instruction G550	P	2.18
US	Use only with APEX system - see APEX instruction G550	P	2.18

FOOT NOTES:

•The latest versions, 2.15 and up, also have a new feature called cycle / hold codes. Immediately after the door has opened to its stopping point (full or partial open), a "cycle code" will flash briefly. This code indicates which device opened the door. The cycle code is useful if a door is ghosting and you are trying to figure out which activating device is causing the problem.

•If an actuator is holding the door open, the updated software shows a "hold code" instead of **d 1** or **d2**, to indicate which device is holding the door open, The displays shows the various hold codes in sequence. When all devices are clear, the display will switch to **d 1** or **d2** and the normal time delay will start.

The cycle / hold codes used are:

iR Interior Actuator (pin 2 of CN 2)	dn down button
Sb Safety beam (pin 6 of CN 2)	RR Auxiliary Actuator (pin 14 of CN 2)
ER Exterior Actuator (pin 3 of CN 2)	rU ReVerser (cycle code only)

•While the door is at rest in the open position, pressing and holding the **UP** button will switch the display to show the last cycle code; that is, the last device that cycled (or recycled) the door. Releasing the **UP** button takes you right back to normal operation. This is a kind of "mini-history" in case you didn't see the cycle code when the control flashed it the first time.

SHORT CUTS

SELF CYCLE MODE To initiate self cycle without accessing the **ct** parameter press and hold the **UP** button then press the **DOWN** button and release them at the same time. If you haven't saved any parameters, you can get out of this mode by pressing the **RESET** button only. Otherwise you must go to the **ct** parameter and turn off and do a data save.

CYCLE DOOR Push the **DOWN** button. The door will open, and stay open until **d 1** expires and then close.

LEARN NEW STROKE ONLY(Version 2.03 and later) Hold **SET** and **UP** buttons. Press and release **RESET**, continue holding **SET** and **UP** buttons for 5 seconds. The door will go through the learn cycle without resetting any other parameters.

OVERRIDE PD(Version 2.11 and later) If you encounter "**Pd**" (or other hold codes) during initialization procedure, press and hold the **UP** button to override "**Pd**" and allow the door to set up. This prevents you from having to disconnect motecs or safety beams.

RETURN TO THE TOP OF THE MENU(Version 2.10 and later) Press **UP** and **DOWN** together to return to the top of the menu.

PARAMETER ACCESS (Version 2.12 and later) The menu may be accessed and parameters changed by rapidly double clicking the **SET** button when the door is fully closed or opened. To exit double click the **SET** button again and the control will return to normal mode. Turning the toggle off and on will override this function.

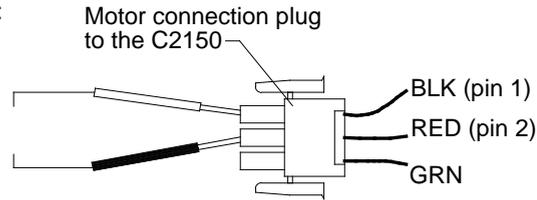
FORCED RELEARN To be absolutely sure that you have executed a relearn of the stroke, hold the **UP,DOWN** and **SET** buttons, then press **RESET** - hold for 5 seconds and release. The display will then start to flash **SD** and will continue to do so until the **RESET** button is pressed again. Then the control will execute a relearn as described in section 2 step 3.

H202.12

APPENDIX C MOTOR TEST

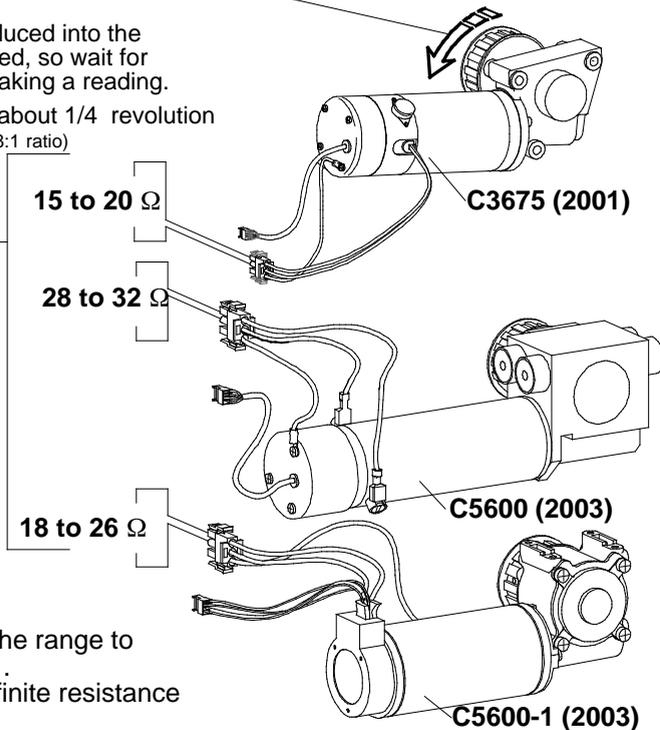
This test is conducted to determine the resistance across the motor. A low or zero resistance will cause high current draw and damage to the control.

- Place OHM meter in range to measure :
10 to 50 analog Rx1 range
R200 digital.
- Unplug the motor and place probes in pins 1 and 2
- Read and record the resistance.
- Rotate the motor a little bit to move to the next section of the commutator.
(Feel for the brushes to make contact with the next segment on the commutator.)



- NOTICE:** a voltage will be induced into the meter when the motor is moved, so wait for the meter to stabilize before taking a reading.
- Continue taking readings for about 1/4 revolution of the out put pulley. (Pulley is 8:1 ratio)

- Acceptable ranges are shown by each motor type.
- NOTE: A low reading is critical and will cause damage to the control.



FRAME SHORT TEST

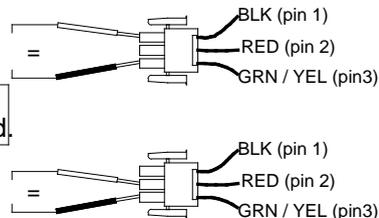
- Place the OHM meter in the range to measure at least 20,000 .
The meter should show infinite resistance when connected .

- Place probes in pins 1(BLK) & 3(GRN/YEL)

THEN...

The meter should not move when the probes are connected.

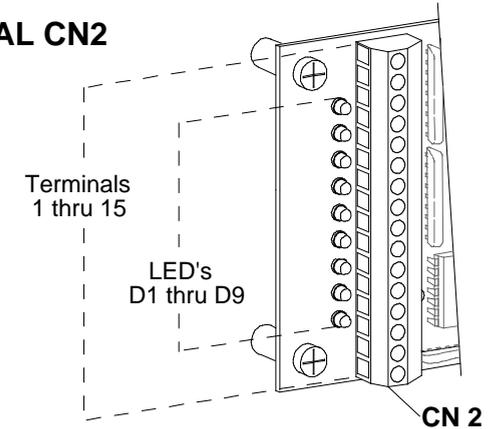
- Place probes in pins 2(RED) & 3(GRN/YEL)



APPENDIX D TERMINAL CN2

NOTE:

- == This symbol indicates 24 volts DC
- 4. A point behind a number indicates common (ground)

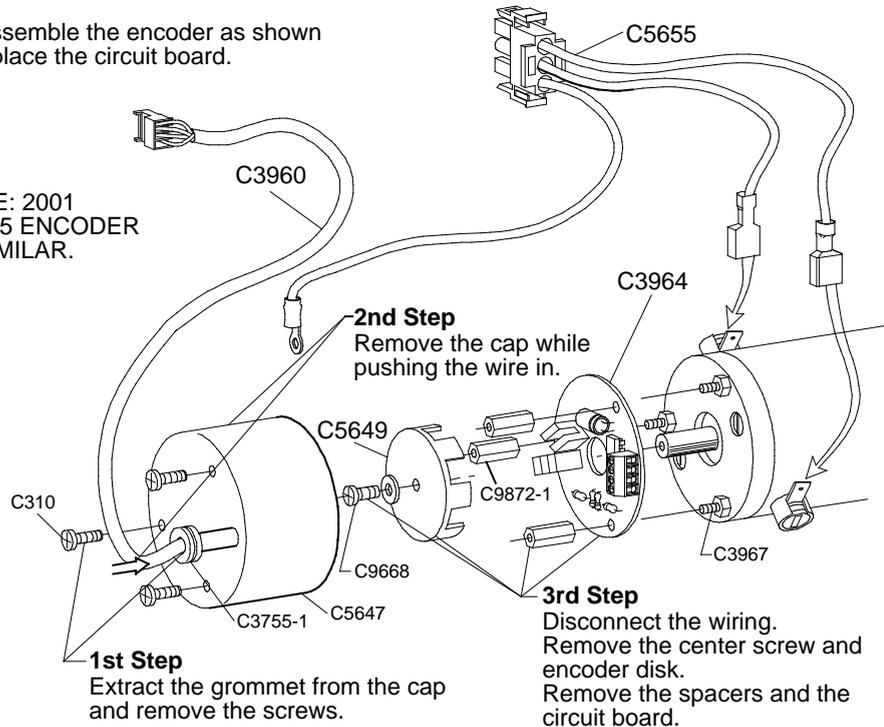


LED	TERMINAL	DESCRIPTION
	== 1	24 VDC
D1 (G) INT MOT	2	Interior Activation
D2 (R) EXT MOT	3	Exterior Activation
	4.	Common
	== 5	24 VDC
D3 (Y) SAF BEM	6	Safety beam & sidelite protection
	7.	Common
D4 (G) TOG SW	8	Toggle switch
	9.	Common
D5 (Y) CLS MON	10	Close monitor switch
	11.	Common
D6 (G) SW A	12	Partial open cutoff
D7 (Y) SW B	13	1 Way (Closed for one way- light on)
D8 (R) SW C	14	Auxillary activation
	15.	Common
D9 (O) KEY SW	16	Day night mode (closed for day mode- light on)

APPENDIX E ENCODER ASSEMBLY

Disassemble the encoder as shown to replace the circuit board.

NOTE: 2001 C3675 ENCODER IS SIMILAR.



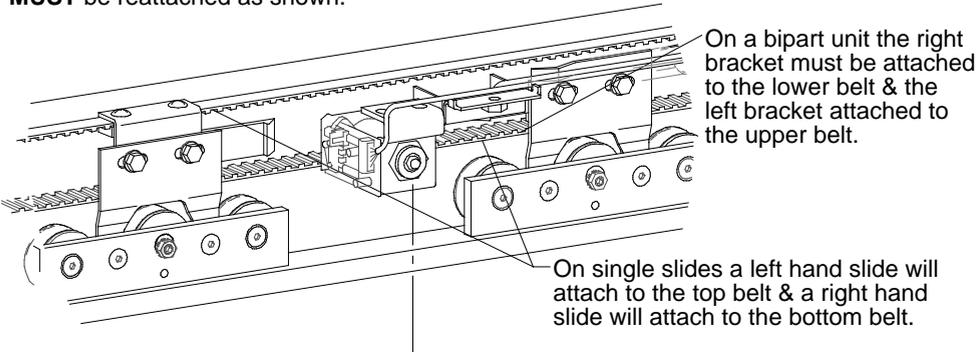
4th Step

Replace the circuit board and reassemble the encoder .

NOTE: Run the initialization learn cycle (see sect. 2) after replacing the board.

APPENDIX F BRACKET ATTACHMENT

If the unit has been disassembled for painting or other reasons, the power brackets **MUST** be reattached as shown.

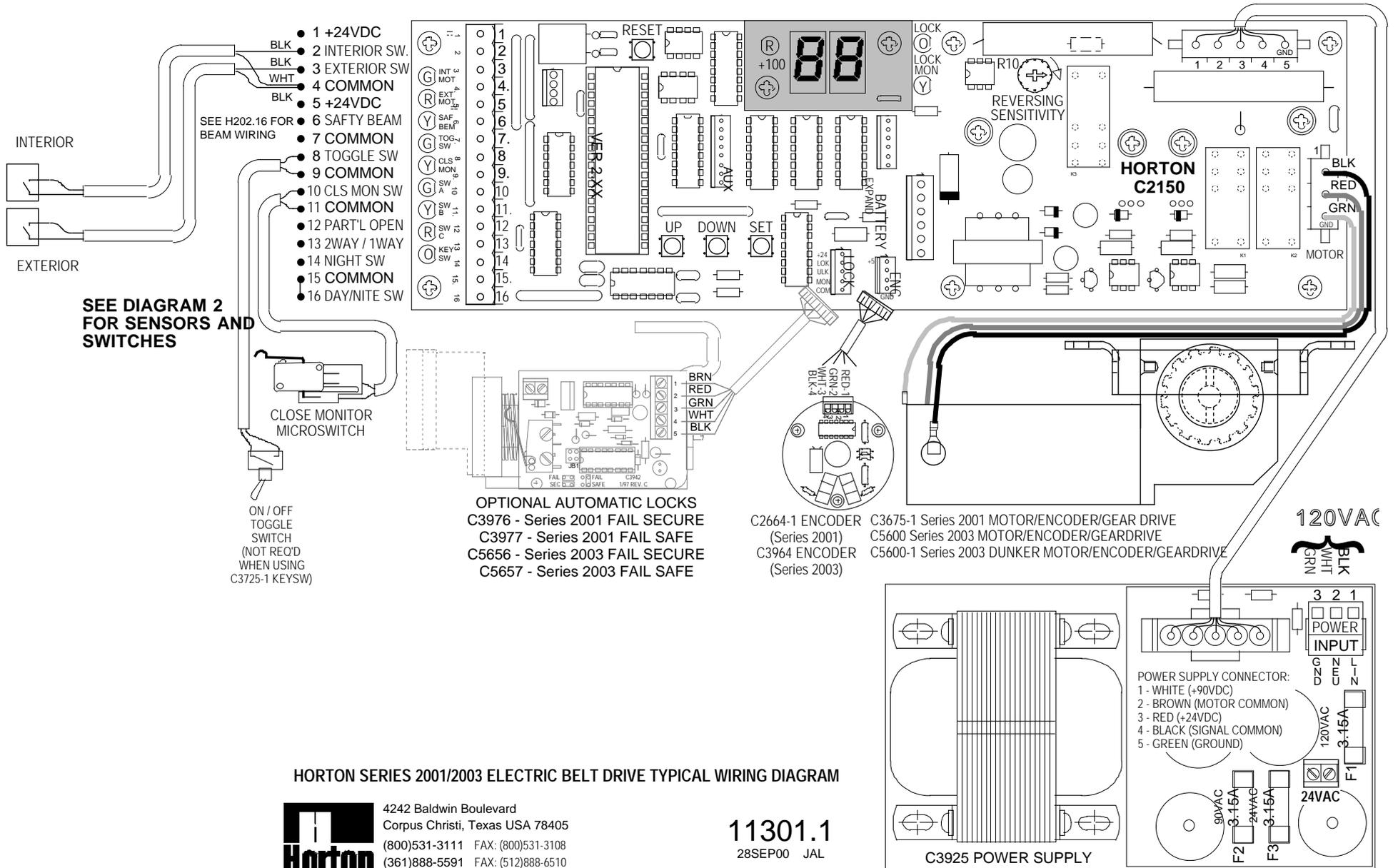


APPENDIX G WIRING DIAGRAM LIST

DRAWING No.	BEAMS		ACTIVATE				KEY SW		AUTO-LOCK	
	C&K C1185	4 BEAM C1284	C&K C1188-1	VGO37 C1801	VGO87 C1802	CPSS12	C3725-L 4 POS	PARTL OPEN	3976	
11100.0	X		X							
11100.1	X			X						
11101.1	X		X				X			
11104.1	X		X				X	X		
11105.0	X		X							5 Position SW
11107.0	X		X						X	Security panel C1280
11228.0	X		X						X	
11229.0		X		X					X	
11231.0		X		X						C3881 w/ mag lock
11232.0			X							Security panel C1280
11247.0	X			X						Limited access
11249.1	X					X	X			

H202.14

DIAGRAM 1 C2150 TYPICAL WIRING for BELT DRIVE



HORTON SERIES 2001/2003 ELECTRIC BELT DRIVE TYPICAL WIRING DIAGRAM



4242 Baldwin Boulevard
 Corpus Christi, Texas USA 78405
 (800)531-3111 FAX: (800)531-3108
 (361)888-5591 FAX: (512)888-6510
 Internet - <http://www.hortondoors.com>

11301.1
 28SEP00 JAL

H202.15

DIAGRAM 2 ACTUATING and CONTROL SWITCH CONNECTIONS

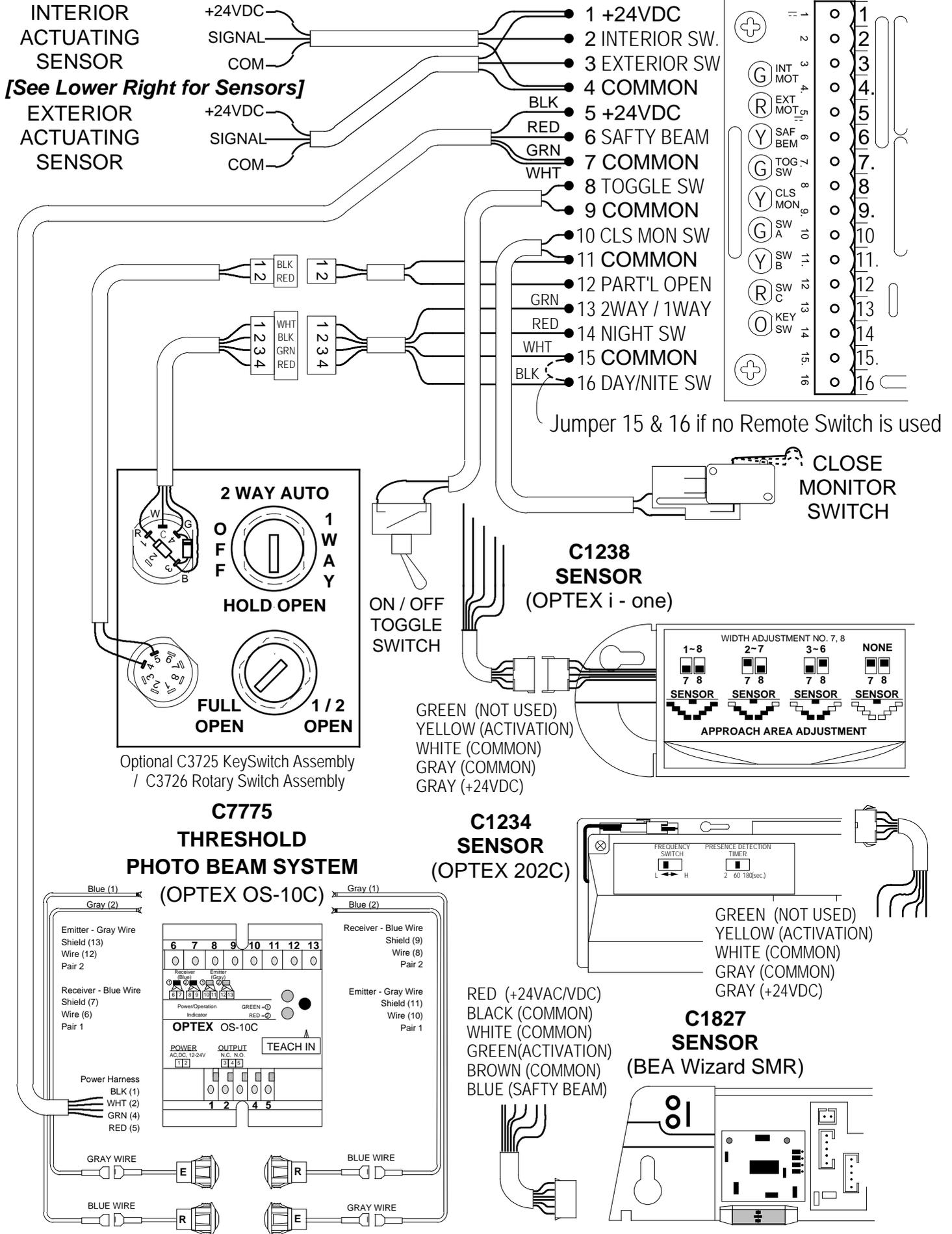
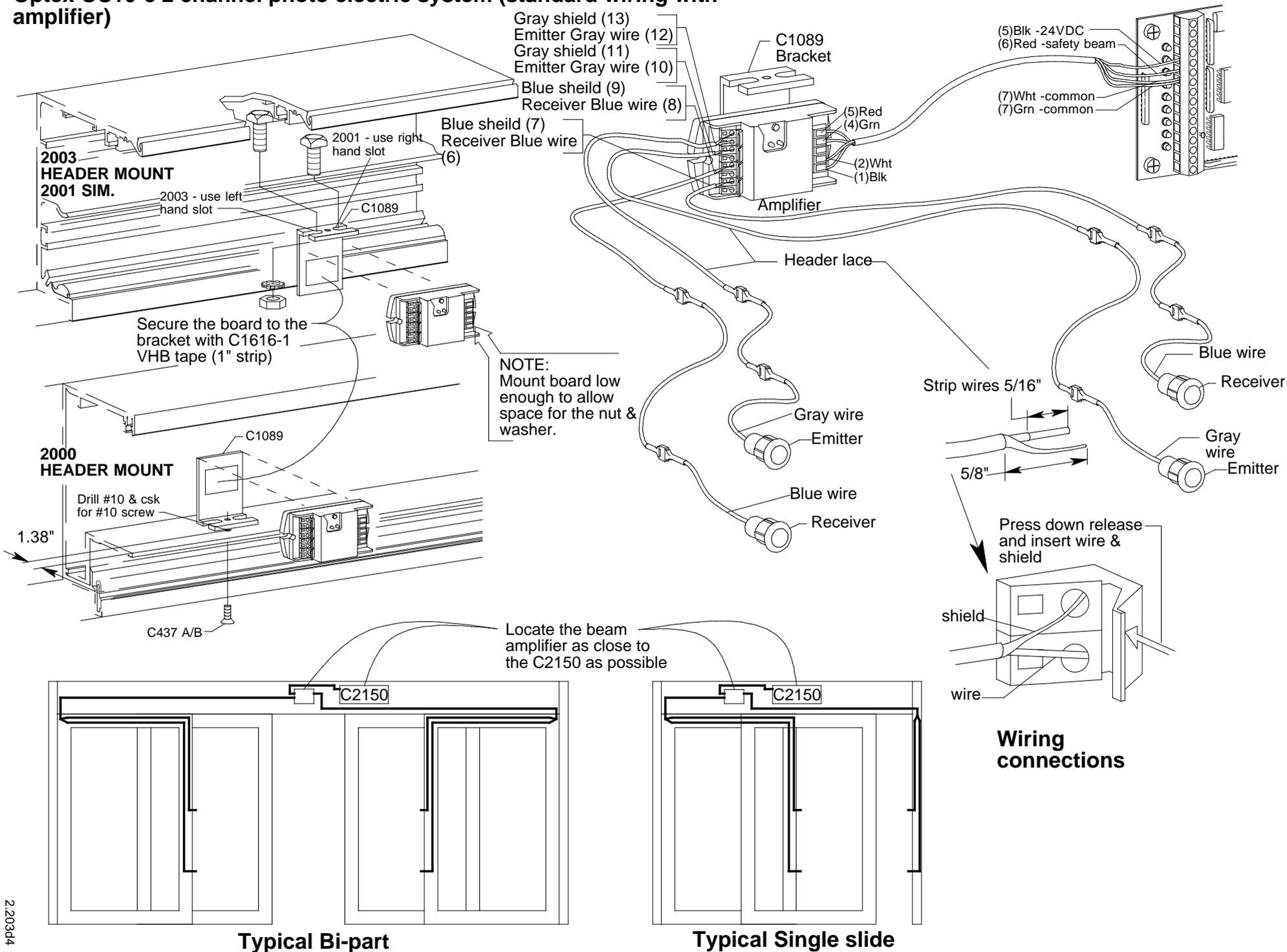


DIAGRAM 3 TYPICAL WIRING for BEAMS and SWITCHES

Optex OS10-c 2 channel photo electric system (standard wiring with amplifier)



H202.17



4242 Baldwin Boulevard
Corpus Christi,
Texas, U.S.A. 78405-3399
Tel: 800-531-3111, 361-888-5591
Fax: 800-531-3108, 361-888-6510
Internet: <http://www.hortondoors.com>

Horton Automatics, Ltd.
Unit A, Hortonwood 31
Telford, Shropshire, England TF1-4GS
Tel: 01952 670169, Fax: 0192 670181
International Tel: ++44-1952-670169
International Fax: ++44-1952-670181

AUTOMATICS A Division of Overhead Door Corporation, A Sanwa Shutter Company

Form H202, AUG 2004, printed in U.S.A.

Horton Automatics reserves the right to improve the product and change its specifications without notice.

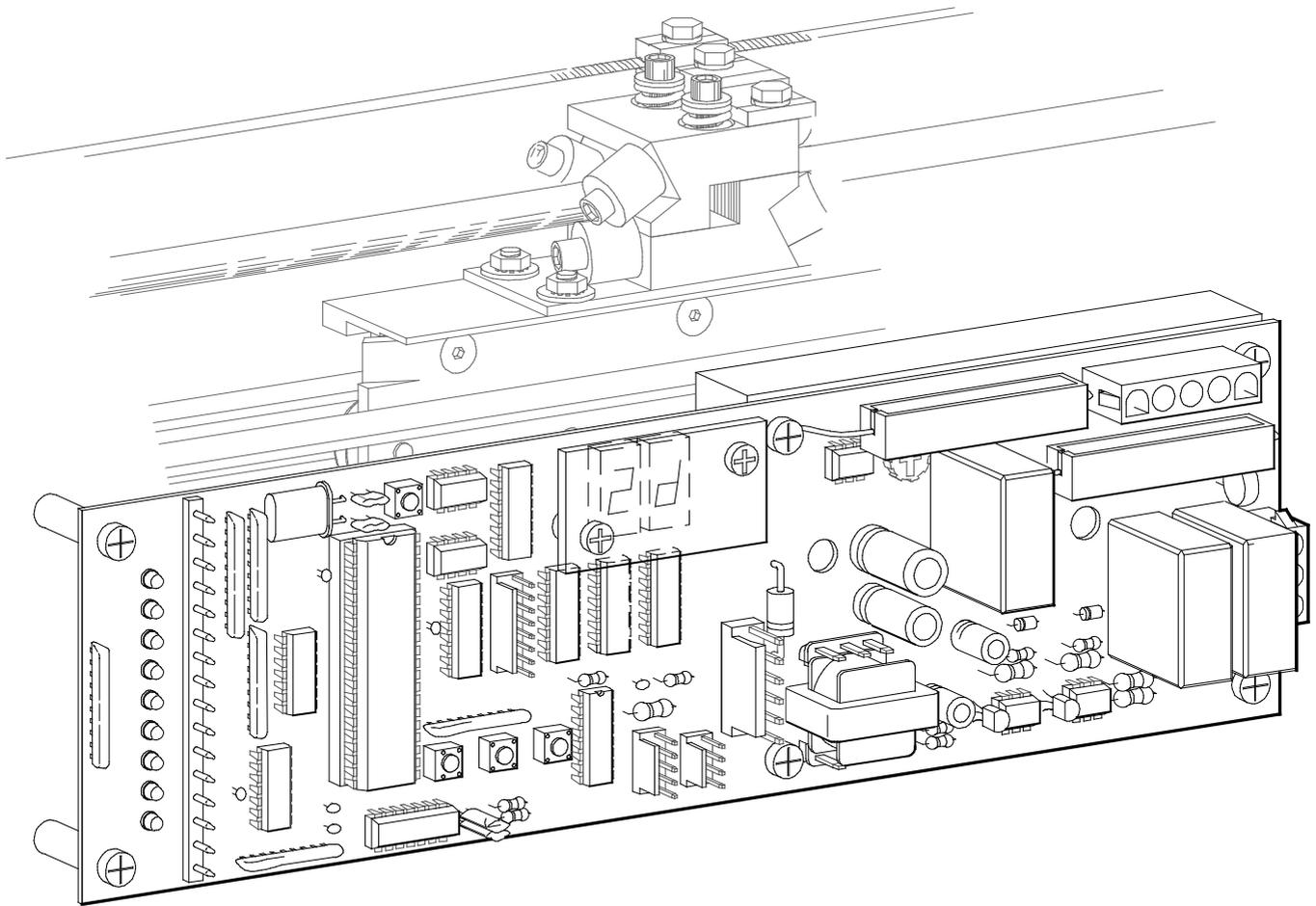
C2150 *Quick-Start*

Instructions & Trouble Shooting

for 2000

Electric Slide Door Operators

With Version 1 software and micro switches



CONTENTS

SECTIONS

1. Series 2000 slide operator quick start instructions.....	H201.1
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4. Adjustable preset parameters (chart of adjustable ranges).....	H201.3
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7. Setting lock parameters.....	H201.5
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WIRING DIAGRAMS

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APPENDIX

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B1. Code displays (definitions and trouble shooting guide).....	H201.11
B2. Code displays (definitions and trouble shooting guide).....	H201.12
B3. Code displays (definitions and trouble shooting guide - short cuts).....	H201.13
C. Wiring diagram list.....	H201.13
D. Terminal CN2 (Description of terminal block connections)	H201.14
E. Motor test.....	H201.14

GENERAL STATEMENT

The C2150 is a microprocessor that uses a series of inputs, outputs and custom software to control a slide door. The inputs are usually supported by LEDs that lets the technician see what information is coming into the control and the outputs are in the form of display codes, LEDs and actual control of the motor, autolocks etc. This manual is written for the C2150 control with Version 1 software which is used in the controls of the 2000 series linear drive operators. The C2150 control receives its power from a separate power supply (usually a C3955) which provides +27 to +35 VDC to power all of the accessory devices as well as power for the control itself. The power supply also delivers +100 to +120 VDC to the control which is reduced by a MOSFET (duty cycle control) and is called into service at variable levels through software and parameter selection. It is our hope that this manual will guide the experienced technician through the efficient and safe setup of the C2150 slide door control. Remember that all installations must comply with ANSI 156.10.

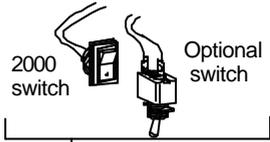
Other instructions to be used with this publication are: G200 - 2000 slide door
G550 - APEX sensor system

1. SERIES 2000 SLIDE OPERATOR QUICK START INSTRUCTIONS

C2150 Control with version 1 software (Revision E or later hardware)
 To get the operator up and running, check the items outlined below-

1st Step

A toggle switch or jumper must be present between pins 8 & 9. Switches are sent loose and field mounted. Break-outs are wired in series with the toggle switch.



9th Step

Verify jumpers JB1A & JB1B ARE installed on rev. E and later controls.

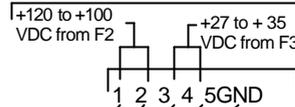
8th Step

Set the reversing sensitivity fully counter-clockwise.



7th Step

Check incoming voltages from power supply

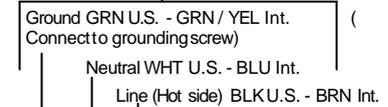


6th Step

A 5 conductor cable attaches CN7 to the power supply.

6th Step

Check that the incoming power is wired as shown.



4th Step

The motor must be plugged into connector CN8

TO MOTOR

3rd Step

The micro switches must be plugged into CN11 on the control.

POWER SUPPLY
 C3955 for 120VAC

2nd Step

If the day / night mode is **NOT** to be used - there **MUST** be a jumper between 15 & 16. See Sections 5 thru 10 for actuating features and lock set-up.

NOTE:

Do **NOT** wire any motion detectors or any other accessories at this time. Factory pre-wired beams (pins 5,6 & 7) may be left in place.

2. C2150 INITIALIZATION

1st Step - Power up

Be sure the toggle circuit is completed and apply AC power to the unit.

CAUTION: THE DOOR WILL MOVE.

2nd Step - Learn cycle

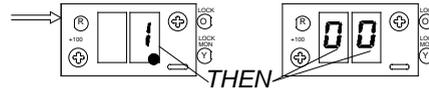
Instruct the control to perform a full learn cycle by:

- Holding down the **SET** button and the **RESET** button.
- Release the **RESET** button.
- Hold the **SET** button for an additional 5 seconds then release.

3rd Step - Version display

VERSION 1.00 and earlier

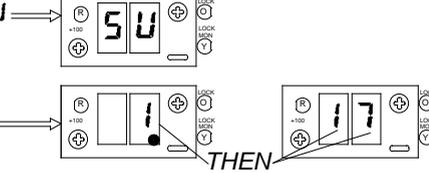
The display should "blink" the version number (as in 1 then 00) *The display will show the lock code (see below)



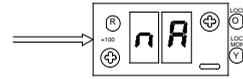
VERSION 1.17 and LATER

In version 1.17 and later, the display will show **SU**

- If **SU** does not appear, then the control was not properly reset into the full learn mode (Go back to step 2)



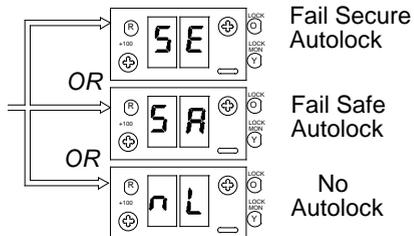
- If the display flashes **nA** like an error code, The **nA** (no Access) parameter has been turned on.



- A full learn cycle can not be completed with this security parameter in place. Consult your supervisor or the factory for authorization and instructions on how to remove this security parameter.

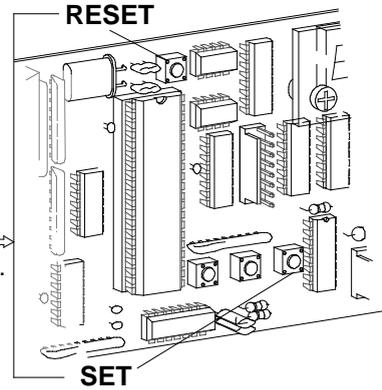
*LOCK CODES

- The control will display **ONE** of the following lock codes depending the type of lock connected. (see Section 6)

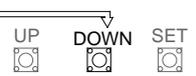


4th Step -Checking door cycle

When the toggle switch is on, the **DOWN** button acts as an actuation device. **The door will move** - Be sure the safety beam area is clear of obstructions. Activation devices should not yet be installed.



Start with the door in the closed position. Press the **DOWN** button to actuate the door to open at factory selected default settings.

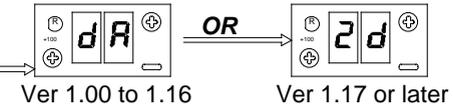


The chart below shows the position of the door and the display code for each position.

Inspect the unit for smooth operation, free of binds and excessive noise.

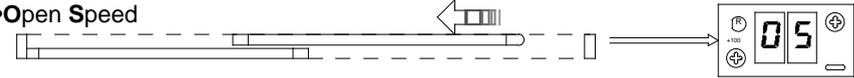
The follow cycles are carried out automatically by the C2150 control

- The display starts with:

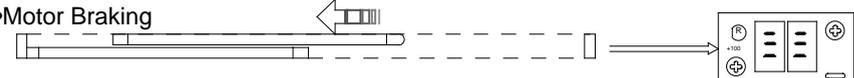


Open Cycle

- Open Speed



- Motor Braking



- Open Check *



- Open cUshion

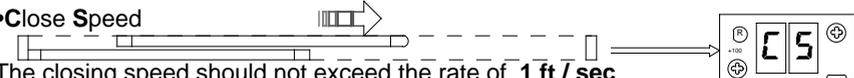


- Time Delay

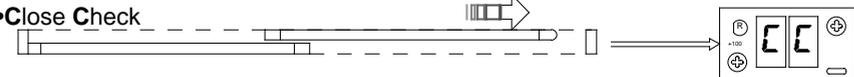


Close Cycle

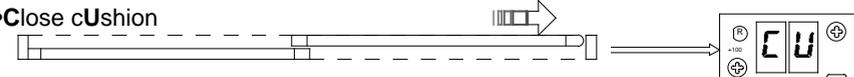
- Close Speed



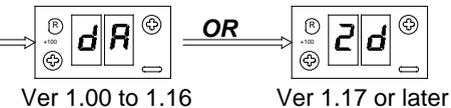
- Close Check



- Close cUshion



- The display returns to:



- If the above cycle check is OK and there are no parameters to be changed or an autolock to setup, this concludes the C2150 initialization.

IF THERE IS ANY DIFFICULTY SEE APPENDIX A

3. ADJUSTING PARAMETERS

9th Step - Changing parameter settings

A chart of preset values is shown to the right.

If any speeds or other settings need to be changed, follow this procedure:

- Turn the toggle switch **OFF**

Or for versions 1.10 and up, leave the toggle **ON** and double click the **SET** button.

- The display will switch to the menu of adjustable parameters

- In versions 1.08 and up, the right decimal point will be blinking

- Refer to the chart in section 4 for a list of codes for adjustable parameters.

- Scroll through the parameter list using the **UP** and **DOWN** buttons until the parameter to be changed is found.

- When the parameter to be changed is found, press and hold the **SET** button.

- The display will show the current value or setting of the parameter.

- While holding the **SET** button, press the **UP** or **DOWN** button to modify the setting.

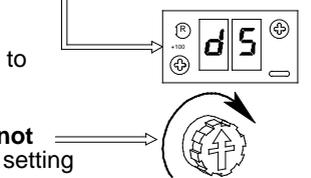
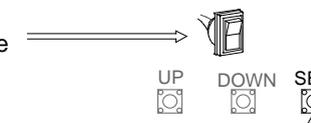
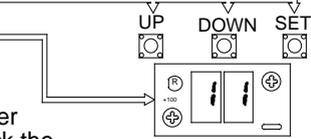
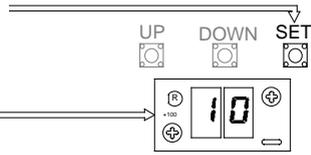
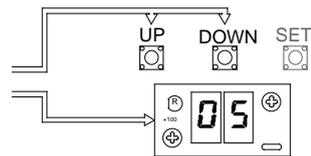
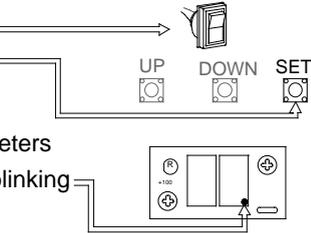
- When the **SET** button is released, the display will show the parameter that was just changed. Another parameter may be changed, or the toggle circuit turned on to check the changes just made. In versions 1.10 and up the **SET** button may be double clicked to exit the menu (toggle must be on).

10th Step - Saving new settings

- When all adjustments have been made and checked, be sure the toggle circuit is on.

- With the display reading **d5** or **dR** press and **HOLD** the **SET** button until **d5** (data save) is displayed. All of the changes are now stored in the control's memory. **This step must be performed** or the control will revert to the default settings after a power failure.

- Set the reversing sensitivity as required using R10. **Do not** leave this adjustment at minimum. Horton recommends setting the sensitivity so the door will **reverse at 28 ft.lb.** or less.



4. ADJUSTABLE PRESET PARAMETERS

The chart below shows all the adjustable parameters for **version 1 software**. Follow the procedure outlined in step 9 to make any necessary changes.

CODE	PARAMETER	FACTORY PRESET VALUE	ADJUSTS
05	Open Speed	10	0-15
05	Close Speed	12*	0-15
0C	Open Check	4	0-15
0C	Close Check	4	0-15
0U	Open cUshion	3	0-15
0U	Close cUshion	3	0-15
d1	delay time 1 (full open)	1 sec	1-60**
d2	delay time 2 (partial open)	1 sec	1-60**
RC		1 (factory set - do not change)	
HD		3 (factory set - do not change)	
rC		3 (factory set - do not change)	
bT	brake time	20	0-100
cT	cycle test	oF (no)	oF/on
RS	Auto Seal	oF (no)	oF/on
Hd	Heavy-duty door/motor	oF (no)	oF/on
PF	Power Fail	OP (power fail OPen)	OP/CL
Pn	Power fail Night mode	on (version 1.12 & up only)	oF/on
Cb	Close braking	oF (on)(Version 1.02 & up only)	oF/on
br	brake on recycles	oF (on)(Version 1.02 & up only)	oF/on
LL	Lock present	oF (on if Horton lock is present)	oF/on
SR	fail-SAFE lock	oF (fail-secure) (on fail-safe)	oF/on
UL	Unmonitored Lock	oF (monitored lock)	oF/on
dL	daytime Lock	oF (lock stays unlocked in day mode)	oF/on
L1	daytime 1-way Lock	oF (version 1.02 & up only)	oF/on
RP	Apex Enable	oF (version 1.16 & up only)	oF/on
Lt	Longer Timeouts	oF (version 1.17 & up only)	oF/on
SP ✓	Sidelite Protection	oF (version 1.17 & up only)	oF/on
nR	no Adjustment permitted	oF (version 1.04 and up only)	oF/on

***Caution:** very light doors may require a lower speed setting

In versions 1.07 & prior, **d1 and **d2** adjust from 1-199 seconds.

**Beginning with version 1.08, these parameters may be set to 1-8, 10, 12, 14, 16, 20, 25, 30 or 60 seconds.

Prior to 1.17, sidelite protection device was wired to 10 & 11 of CN2. 1.17 and later is wired to 6 & 7.

• A double dash (--) is a reserved parameter that is not implemented.

5. ACTUATION FEATURES

Set jumpers or key switch for the type of operation required. See diagram 2 page H201.9

2-way day mode factory setting is: jumper or switch from 15 to 16.

1-way day mode setting is: jumper or switch from 13 to 15 and 15 to 16.

2-way night mode setting is: NO jumpers or switches

1-way night mode setting is: jumper or switch from 13 to 15
NO jumper or switch from 15 to 16

NOTE:

Many other features, for autolock and motion detector configuration, are available through additional adjustable parameters. These parameters can be discussed in greater detail by calling the technical service group.

CODE DISPLAY

RESET

LOCK (Orange)

LOCK MON (Yellow)

SET

Double click = off or on
Press and hold = data save

Connect to CN 4

UP DOWN Display Scroll

These displays apply to 1.17 and up only

FAIL SECURE

Remains locked at power failure

FAIL SAFE

Unlocks at power failure

TS 1 Security panel connections (optional)

CN 1

5 BLK
4 WHT
3 GRN
2 RED
1 BRN

Auto lock circuit board

Coil test points

Security panel switch (optional)

Lock monitor switch

6. AUTOLOCK SET UP AND INITIALIZATION

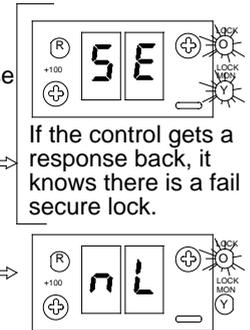
Press **SET** and **RESET** simultaneously, release **RESET**, wait 5 seconds, then release **SET** - version number will displayed. During initialization the control clears all ports and the solenoid becomes inactive.

FAIL SECURE

The C2150 looks to see if there is a contact at the lock port CN4 and if the yellow lock monitor LED is off.

If the yellow LED is off...

The control sends a pulse to retract the solenoid...



If the control gets a response back, it knows there is a fail secure lock.

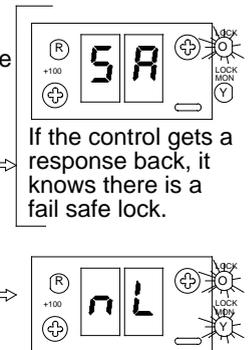
If there is no response it knows there is no lock.

FAIL SAFE

The C2150 looks to see if there is a contact at the lock port CN4 and if the yellow lock monitor LED is on.

If the yellow LED is on...

The control sends a pulse to retract solenoid...



If the control gets a response back, it knows there is a fail safe lock.

If there is no response it knows there is no lock.

7. SETTING LOCK PARAMETERS

To set up the lock parameters on the C2150 turn off the toggle circuit or double click the **SET** button. Use the **UP / DOWN** buttons to locate **dL & L1**. Press the set button to display the on or off setting. Set **dL / L1** as required from the table below.

Traffic Mode		dL:of	dL:of	dL:on
SEE STEP 1 FOR SET UP		L:of	L:on	L: doesn't matter
Day	2-Way	Unlocked	Unlocked	Locked
Day	1-Way	Unlocked	Locked	Locked
Nite	2-Way	Locked	Locked	Locked
Nite	1-Way	Locked	Locked	Locked

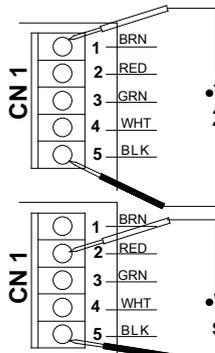
SEE SECTION 3 STEP 10 FOR (d5) DATA SAVE PROCEDURE

8. LOCK ERROR CODES

LF	Lock Failure (Fail Secure) Indicates that the lock monitor input is remaining active (lock monitor light is still on) even though solenoid has de-energized.
UL	UnLock Failure (Fail Secure) Indicates that the lock solenoid failed to move the plunger enough to activate the lock monitor switch and notify the control that the door is ready to be opened.
Check for mechanical binding. Check items under AUTOLOCK TEST POINTS and AUTOLOCK FUNCTIONS FOR FAIL SECURE autolocks.	
LF	Lock Failure (Fail Safe) Indicates that the lock solenoid failed to move the plunger enough to activate switch on the lock monitor.
UL	UnLock Failure (Fail Safe) Indicates that the lock solenoid spring has failed to move the plunger enough to activate the lock monitor switch and notify the control that the door is ready to be opened.
Check for mechanical binding. Check items under AUTOLOCK TEST POINTS and AUTOLOCK FUNCTIONS FOR FAIL SAFE autolocks.	

9. AUTOLOCK TEST POINTS

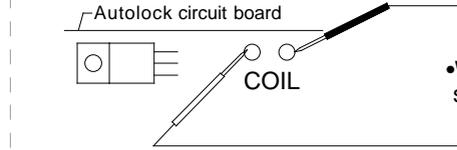
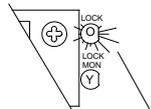
Basic voltage readings regardless of type. Set VOM at 200VDC.



NOTE: The terminal strips TS1 & TS2 are located on the autolock

•There should always be a supply voltage of 25 to 33 VDC between pins 1 and 5 at TS1.

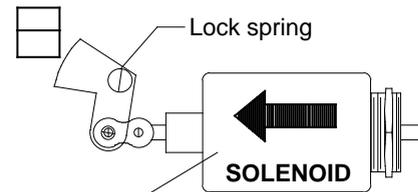
•When the control's orange lock light is on there should be 3 to 5 VDC between pins 2 and 5 at TS1.



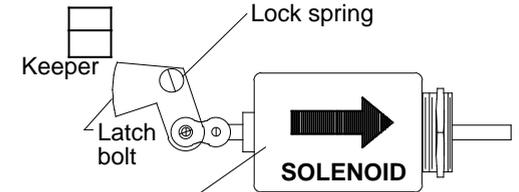
•When the solenoid initially energizes there should be 25 to 33 VDC at TS2. After about a second the voltage will drop to about 30% of the supply voltage between pins 1 and 2 of TS2.

10. AUTOLOCK FUNCTIONS

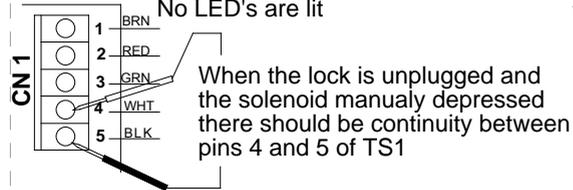
The **FAIL SECURE** is the most common type of auto lock used with the C2150.



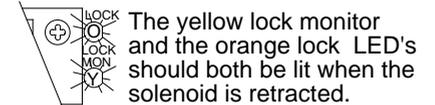
When power is removed, the solenoid is extended by the lock spring. The door is locked.



When power is applied the solenoid is retracted and the door is unlocked.



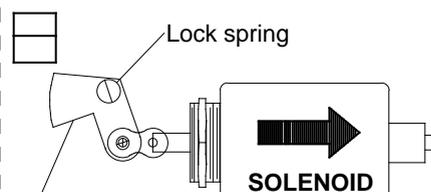
When the lock is unplugged and the solenoid manually depressed there should be continuity between pins 4 and 5 of TS1



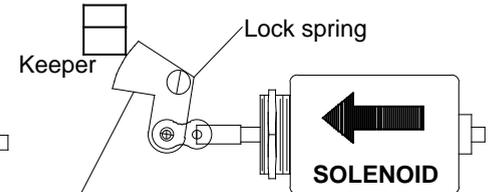
The yellow lock monitor and the orange lock LED's should both be lit when the solenoid is retracted.

H2015

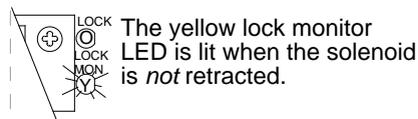
The **FAIL SAFE** is a less common type of auto lock used with the C2150.



When power is removed the solenoid is retracted by the lock spring. The door is locked.

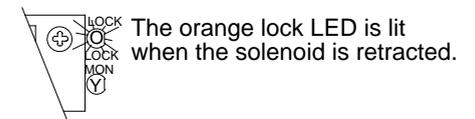


When power is applied the solenoid is extended and the door is unlocked.



The yellow lock monitor LED is lit when the solenoid is *not* retracted.

When the lock is unplugged and the solenoid is *not* manually depressed there should be continuity between pins 4 and 5 of TS1

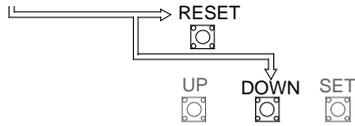


The orange lock LED is lit when the solenoid is retracted.

11. MICRO SWITCH DIAGNOSTICS

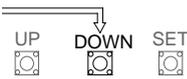
Running a microswitch test

In software Version 1.00 or later, press the **RESET** & the **DOWN** button, release the **RESET** and hold the **DOWN** button until the display shows **Ut**

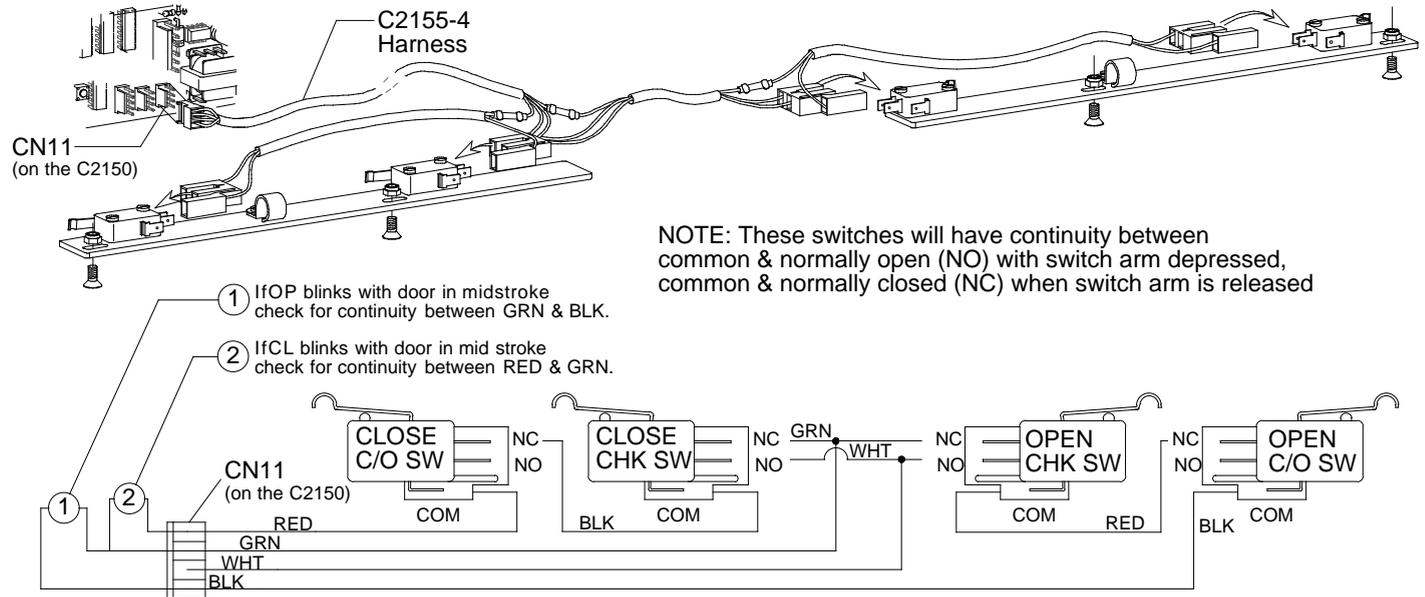


OR...

Power up the control while holding the **DOWN** button.



The display will, briefly, show **Ut** (for microswitch test)



NOTE: These switches will have continuity between common & normally open (NO) with switch arm depressed, common & normally closed (NC) when switch arm is released

- Move the door manually through the open and closed positions to verify that each code is present for the position listed. (See the chart below)
- Missing codes, or codes that appear in improper order, indicate a problem with a switch assembly or a defective switch lace, or possibly the C2150.
- A blank display means that the door is in mid-stroke (no switches are tripped).

Open Cycle

• Open Check



• Full OPen

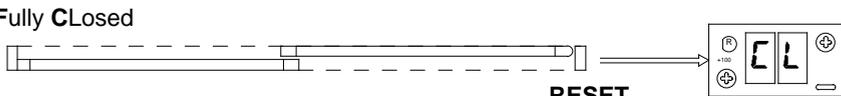


Close Cycle

• Close Check



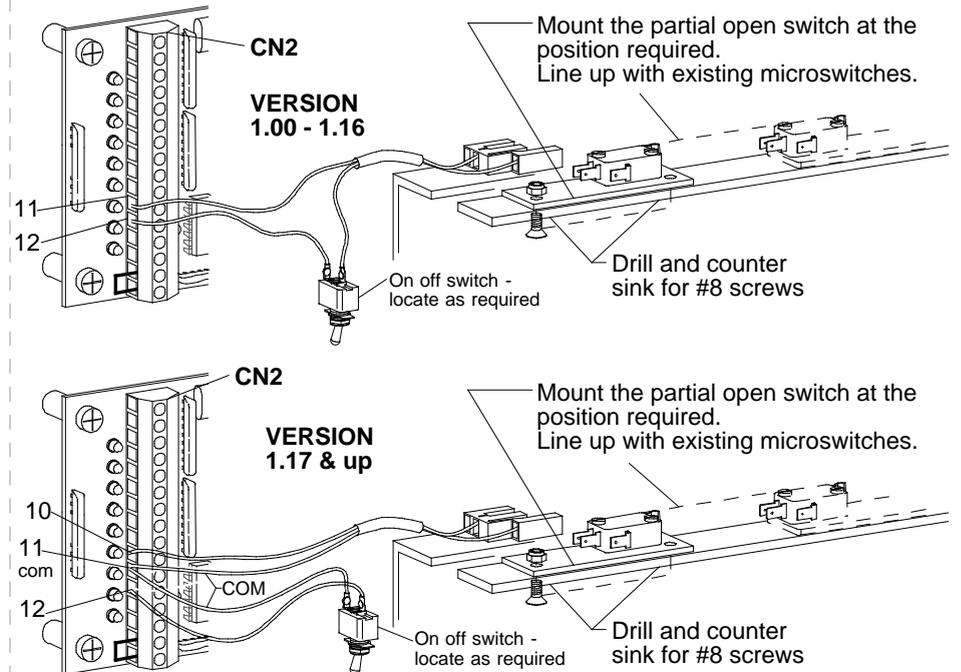
• Fully CLosed



To exit the microswitch test press **RESET**



12. PARTIAL OPEN SWITCH



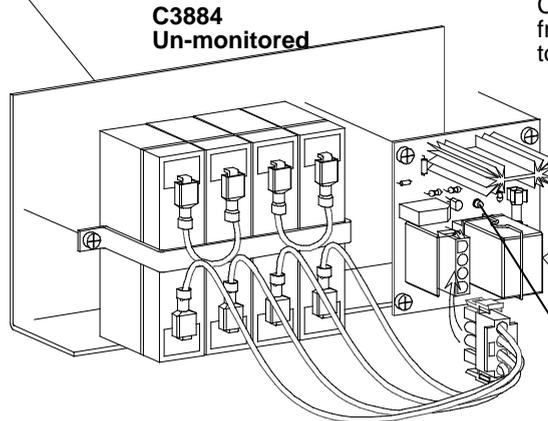
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13. POWER FAILURE UNITS

The function of a power failure unit is to open or close the door (as selected) in the event of a power failure.

1st Step

Mount the unit to the header.



**C3884
Un-monitored**

2nd Step

Connect the C3989 wiring harness from CN1 on the power fail unit to CN3 on the C2150

RED LED
Charge indicator

4th Step

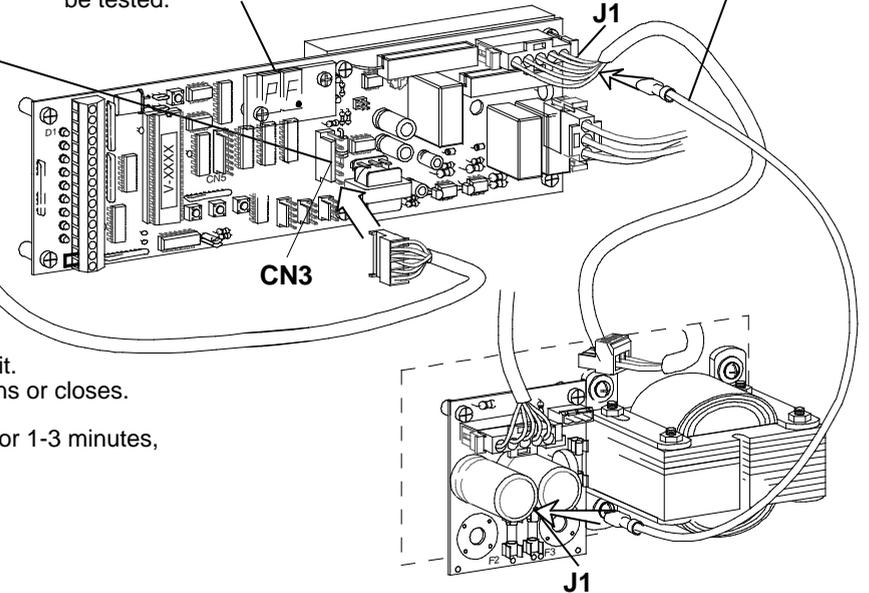
Go to the **PF** parameter in the C2150 (see section 4)

- Set to **DP** for the door to **open** when the power fails.
- Set to **CL** for the door to **close** when the power fails.
- To inhibit the power failure feature at night, go to the **Pn** parameter and turn it off.

The batteries could take up to 10 hours to charge before they can be tested.

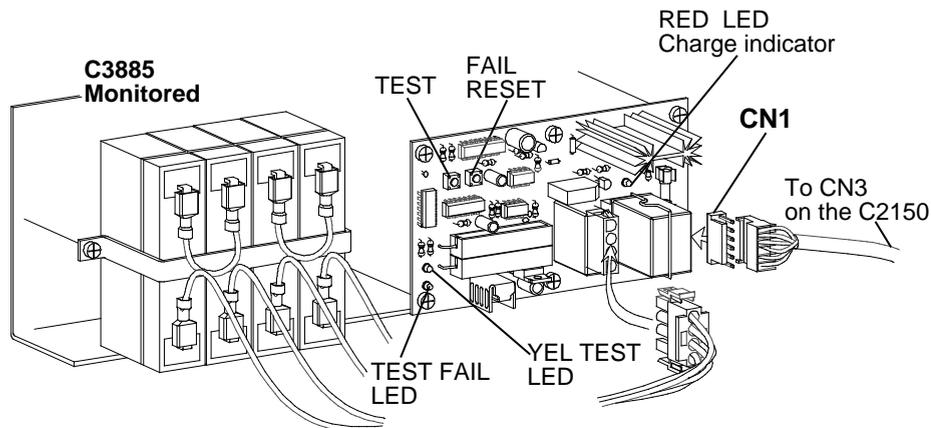
3rd Step

Connect C3889 jumper from J1 on the C2150 to J1 on the power supply.



Testing the un-monitored power fail unit

- Unplug the power at CN1 on the power supply, or turn off the breaker supplying power to the unit.
- The C2150 display should switch to **PF** within one second, and then to **CL** or **DP** as the door opens or closes.
- With the door full open or closed, the entire control should go dead until power is restored.
- When power is restored, the red charge indicator on the circuit board should come on and glow for 1-3 minutes, then dim and go completely out if the batteries were fully charged when the test began.



**C3885
Monitored**

Monitored power fail unit

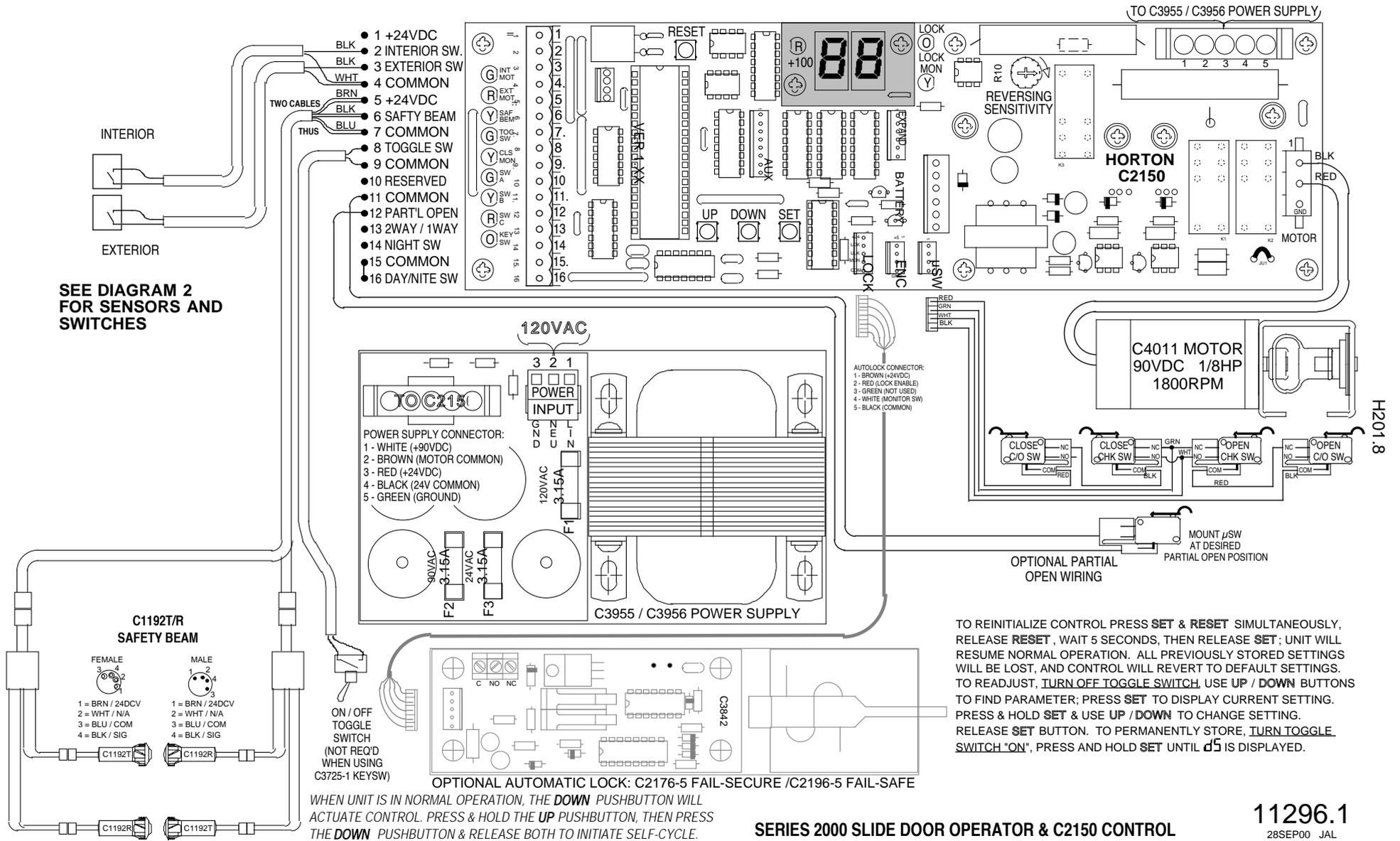
This unit automatically tests its batteries at startup and at least once an hour afterwards.

- If the batteries test fails during daytime operation it will go to full open position (as per European standard) and stay open. The C2150 display will flash bF until the failure is corrected.
- To maintain security, battery failures are ignored in the night mode, but the failure is stored on the units circuit board. When the door is switched to the day mode it will open fully and indicate the failure on the C2150 display.

Manual test

- Press and hold the test button on the circuit board until the yellow LED test indicator comes on, then release it. The pack is now self testing to insure that enough power is available to open or close the door for one cycle. If the test is OK the indicator will go out in about 15 seconds and the red charge indicator will come on. It will glow for about 5-7 minutes, then dim and go out. (Assuming the batteries were fully charged when the test was started).

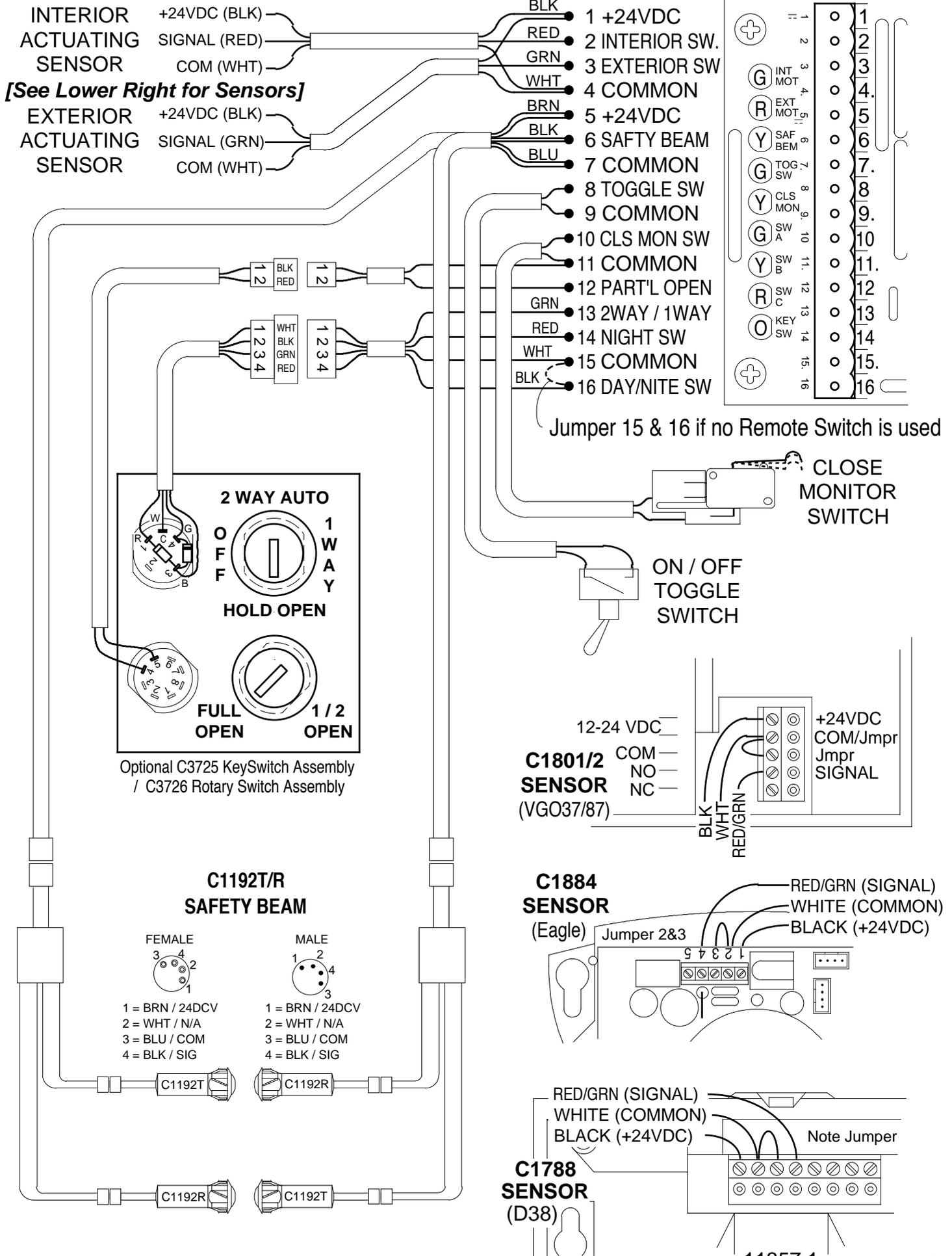
DIAGRAM 1 C2150 TYPICAL WIRING for 2000 LINEAR DRIVE



SERIES 2000 SLIDE DOOR OPERATOR & C2150 CONTROL

11296.1
28SEP00 JAL

DIAGRAM 2 ACTUATING and CONTROL SWITCH CONNECTIONS



APPENDIX A IN CASE OF DIFFICULTY

1.If DISPLAY FAILS TO LIGHT

- Go to section 1 step 8 and check for DC voltages shown on CN7 terminals 3&4.
- If voltage is **not present**, check AC power at pins 1&2 of CN1 of power supply.
- If AC power is **present**, check fuses F1 & F3 of the power supply.

2.If DISPLAY LIGHTS, BUT DOOR NEVER MOVES

- Go to section 1 step 8 and check for DC voltages shown on CN7 terminals 1&2.
- If voltage is **not present**, check fuse F2 of the power supply.
- If F2 is good power supply is faulty.
- If voltage is **present** on CN7 and display is showing a run code ie: $\overline{05}$, $\overline{04}$, $\overline{15}$, $\overline{11}$ or $\overline{14}$ check for motor voltage (with motor plugged in) on pins 1 and 2 of CN8 leaving the control. Use 200 VDC scale.
- If voltage is **not present** at CN8, change control.
- If voltage is **present** at CN8, go to appendix C for motor test.

3.DOOR SLAMS OPEN and / or CLOSED WITH NO SPEED CONTROL

- Go to appendix C for motor test (to make sure motor did not ruin control)
- If motor test good, change control.

4.DISPLAY WILL ONLY SHOW OS

- Make sure toggle circuit is complete by turning toggle switch off and on. The green TSW LED should go off and come back on. This LED must be on for the door to operate.

5.ERROR CODE OR SOME OTHER ABNORMAL DISPLAY APPEARS.

- Go to appendix A - find the code and follow the instructions.

6.FUSE F2 BLOWS REPEATEDLY

CAUTION: disconnect the power supply at CN1 and wait 30 seconds before servicing.

- Unplug the power harness at CN7 (section 1 step 8) and the motor at CN8 and replace the fuse (slow blow 5 x 20mm Buss type GDC 3.15 or equal)
- If the fuse blows again, replace the power supply.
- If the fuse does not blow, reconnect the power harness at CN7 and attempt to operate the door with the motor unplugged.
- If the fuse blows now, replace the C2150 control (first check motor as shown in appendix C).
- If the fuse does not blow, plug the motor in and try again.
- If the fuse blows again and the motor checked good, check for a mechanical bind. Check the \overline{b} parameter in appendix A which can help prevent fuse blowing.
- Consult Technical Assistance at the Horton factory.

7.FUSE F3 BLOWS REPEATEDLY

CAUTION: disconnect the power supply at CN1 and wait 30 seconds before servicing.

- Unplug the power harness at CN7 (section 1 step 8) and all connections of pins 1 and 5 of CN2 and CN4 autolock, if present, and replace fuse F3 again (slow blow 5 x 20mm Buss type GDC 3.15 or equal)
- If the fuse blows again, replace the power supply.
- If the fuse does not blow, reconnect the power harness to CN7.
- If the fuse blows now replace the C2150 control.
- If the fuse does not blow replace the autolock, and connections at pins 1 and 5 of CN2 one at a time until F3 blows indicating a short circuit in that component or its wiring. Beams and their wiring are the most frequent cause of F3 failure.

8.DOOR WILL CLOSE BUT NOT OPEN

See microswitch test

9.DOOR WILL OPEN BUT NOT CLOSE

See microswitch test

10.DOOR FAILS TO GO TO EITHER OPEN OR CLOSE CHECK

See microswitch test

APPENDIX B1 CODE DISPLAYS Codes are arranged in alphanumeric order (NOTE: D = Display, P = Parameter, E = Error)

CODE	DISPLAY MEANING	TYPE	VERSION
≡≡	Control is braking - door always brakes when opening. Close braking can be turned on at the Ⓛb parameter	D	1.00 △
BB	Control has failed - must be replaced	E	1.00
1d	Door is idle in 1 way d ay mode. See section 5	D	1.17
1n	Door is idle in 1 way n ight mode. See section 5	D	1.17
2d	Door is idle in 2 way d ay mode. See section 5	D	1.17
2n	Door is idle in 2 way n ight mode. See section 5	D	1.17
RR	Door was activated or is being held open by SW 'C' input. See App. D CN2 for wiring & LED	D	1.00
RL	This parameter is factory set - do not change without consulting factory	P	1.00
Rd	Use only with APEX system - see APEX instruction G550	P	1.16
R1	Use only with APEX system - see APEX instruction G550	P	1.16
RP	To activate this APEX feature you must - turn the parameter on - do a data save, and then press reset only	P	1.16
RS	When Auto Seal parameter is turned on, the display will change to RS and the control will try to close the door every 15 seconds	PD	1.00
RU	Use only with APEX system - see APEX instruction G550	P	1.17
bF	This indicates battery failure of C3985 monitored power failure unit - see section 14	E	1.00
b1	Use only with APEX system - see APEX instruction G550	P	1.17
bL	bi stable L ock - no longer used	P	1.00
br	B rake on recycle turned on, the control will slow door substantially before reversing on recycle	P	1.02
bt	Determines how long control brakes motor after open speed	P	
Ⓛb	When close braking parameter is turned on, the control brakes the door after close speed - recommended for heavy doors	P	1.02
ⓁⓁ	C lose C heck speed - see section 2, step 8	PD	1.00
Ⓛd	Use only with APEX system - see APEX instruction G550	D	1.17
ⓁE	APEX communication error - if using APEX then turn AP on	D	1.17
ⓁL	Power fail C lose see section 14	D	1.09
ⓁP	This parameter determines stroke to open check. Adjustable from 50-90% of total stroke	P	1.00
ⓁS	C lose S peed see section 2 step 8	PD	1.00
Ⓛt	C ycle t est will cause door to open and close repeatedly for test purposes	PD	1.00
ⓁU	C lose C ushion speed (see section 2 step 8)	PD	1.00
d1	Main time delay- starts when all activate and recycle inputs clear and door is fully open	PD	1.00
d2	Partial open delay is active when SW 'A' is on (App. D) & starts when all activate and recycle inputs have cleared & door is at partial open	PD	1.00
dR	Door idle in dA y mode.(Has been replaced in later software by 1d or 2d parameter see section 5	D	1.16
dF	Control failed to store parameters (control must be replaced)	E	1.15
dL	D oor L ocks (in day mode) when this parameter is turned on. See section 7	D	1.00
dn	This is a cycle code (see foot note) from D OWN button		1.14
dS	This shows a successful Data Save. See section 3 step 10	D	1.00
ER	This is a cycle code (see foot note) from ext motec input see appendix D CN2	D	1.14
Er	Use only with APEX system - see APEX instruction G550	DP	1.16
EU	Use only with APEX system - see APEX instruction G550	D	1.16

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APPENDIX B2 CODE DISPLAYS

CODE	DISPLAY MEANING	TYPE	VERSION
Hd	This parameter should be turned on when using a 1/4 HP motor and a light door. (Reduces abruptness of closing)	D	1.08
hh	Use only with APEX system - see APEX instruction G550	P	1.16
h l	Use only with APEX system - see APEX instruction G550	P	1.16
HL	Use only with APEX system - see APEX instruction G550	P	1.16
HD	This parameter is factory set - do not change without consulting the factory	P	1.00
#R	This is a cycle code (see foot note) from Interior Motec see appendix D CN2	D	1.00
#F	Use only with APEX system - see APEX instruction G550	P	1.14
lr	Use only with APEX system - see APEX instruction G550	P	1.16
UU	Use only with APEX system - see APEX instruction G550	P	1.16
L l	Provides Locking in 1 way mode (see section 7)	P	1.02
LF	Automatic Lock Failed to lock (see section 8)	E	
Lh	Use only with APEX system - see APEX instruction G550	P	1.16
LL	Shows lock is present (see sect. 6)	P	1.00
Lt	When turned on triples time in open and close before LO occurs	P	1.17
Lo	Use only with APEX system - see APEX instruction G550	P	1.16
nR	Access restricted call factory for assistance	PD	1.04
nL	No Lock found during initialization (see section 6)	D	1.00
nS	Door has not reached close cut off switch. See sect. 1 step 2. Check for obstructions. See appendix A step 2	E	1.06
nt	Door idle in night mode (Replaced in later versions by 1n & 2n) see sect. 2, step 8	D	1.17
OC	Open Check speed (see sect.2 step 8)	PD	1.00
OP	This is a Power fail Open code (see sec.13)	D	1.09
OS	Open Speed (see sect. 2 step 8)	PD	1.00
OU	Open cUshion speed (see sect. 2 step 8)	PD	1.00
PC	Indicates control is slowing for partial open	D	1.00
PF	Power Failure (see sect. 13)	PD	
Pn	Power failure (see sect. 13)	P	1.12
rL	This parameter is factory set - do not change without consulting factory	P	1.00
rn	Use only with APEX system - see APEX instruction G550	P	1.16
rU	This is a cycle code (see foot note) from reverser circuit.	D	1.17
SR	Indicates fail SAfe lock is found during initialization (see sect. 6) Parameter should be turned on if a fail safe lock is present.	PD	1.00
Sb	This is a cycle code (see foot note) from safety beam input.	D	1.17
SE	Indicates fail SEcure lock is found during initialization (see sect. 6)	D	1.00
S l	Use only with APEX system - see APEX instruction G550	P	1.17
SP	Provides Sidelite Protection when turned on. Reduces opening speed to open check when safety beam input is activated (see app D)	P	1.17
SU	Displays at beginning of initialization (see sect 2, step3 in ver 1.17and up)	D	1.17

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APPENDIX B3 CODE DISPLAYS

CODE	DISPLAY MEANING	TYPE	VERSION
Ed	This display indicates door did not reach the expected switch in time allotted	D	1.00
Ud	Use only with APEX system - see APEX instruction G550	P	1.16
UF	Autolock has failed to unlock (see sect 8)	E	1.00
UL	When this is turned on it tells the software not to wait for the lock monitor but try to open after a brief delay. Rarely used, only for non Horton locks	P	1.00
Un	Use only with APEX system - see APEX instruction G550	P	1.16
US	Use only with APEX system - see APEX instruction G550	P	1.16
Ut	Brief display code at start of microswitch test (see sect.11)	D	1.00

FOOT NOTES:

•The latest versions, 1.14 and up, also have a new feature called cycle / hold codes. Immediately after the door has opened to its stopping point (full or partial open), a "cycle code" will flash briefly. This code indicates which device opened the door. The cycle code is useful if a door is ghosting and you are trying to figure out which activating device is causing the problem.

•If an actuator is holding the door open, the updated software shows a "hold code" instead of **d1** or **d2**, to indicate which device is holding the door open, The displays shows the various hold codes in sequence. When all devices are clear, the display will switch to **d1** or **d2** and the normal time delay will start.

The cycle / hold codes used are:

- iR** Interior Actuator (pin 2 of CN 2) **dn** down button
- Sb** Safety beam (pin 6 of CN 2) **RR** Auxiliary Actuator (pin 14 of CN 2)
- ER** Exterior Actuator (pin 3 of CN 2) **rU** ReVerser (cycle code only)

•While the door is at rest in the open position, pressing and holding the **UP** button will switch the display to show the last cycle code; that is, the last device that cycled (or recycled) the door. Releasing the **UP** button takes you right back to normal operation. This is a kind of "mini-history" in case you didn't see the cycle code when the control flashed it the first time.

SHORT CUTS

SELF CYCLE MODE To initiate self cycle without accessing the **ct** parameter press and hold the **UP** button then press the **DOWN** button and release them at the same time. If you haven't saved any parameters, you can get out of this mode by pressing the **RESET** button only. Otherwise you must go to the **ct** parameter and turn off and do a data save.

CYCLE DOOR Push the **DOWN** button. The door will open, and stay open until **d1** expires and then close.

LINEAR TRAVEL BLOCK ADJUSTMENT press and release **RESET** while holding **UP** & **DOWN** simultaneously for five seconds. Motor will run in closed position to allow tension to be set on the drive block.

RETURN TO THE TOP OF THE MENU(Version 1.08 and later) Press **UP** and **DOWN** together to return to the top of the menu.

PARAMETER ACCESS (Version 1.10 and later) The menu may be accessed and parameters changed by rapidly double clicking the **SET** button when the door is fully closed or opened. To exit double click the **SET** button again and the control will return to normal mode. Turning the toggle off and on will override this function.

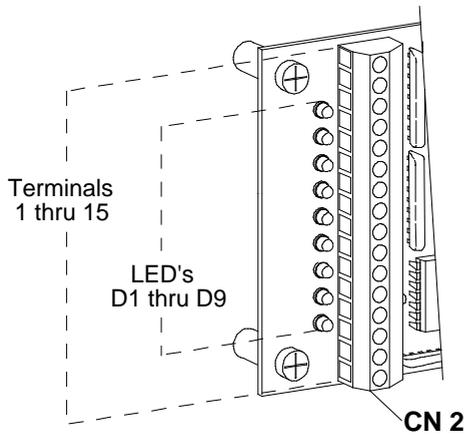
APPENDIX C WIRING DIAGRAM LIST

DRAWING No.	BEAMS		ACTIVATE				KEY SW		AUTO-LOCK	
	C&K C1185	4 BEAM C1284	C&K C1188-1	VGO37 C1801	VGO87 C1802	CPSS12	C3725-L 4 POS	PARTL OPEN	9766	
11100.0 *	X		X							
11100.1 *	X			X						
11101.1 *	X		X				X			
11104.1 *	X		X				X	X		
11105.0 *	X		X							5 Position SW
11238.1 *	X			X					X	Security panel C1280
11229.0 *		X		X					X	
11231.0 *		X		X						C3881 w/ mag lock
11247.0 *	X			X						Limited access
11249.1 *	X					X	X			

* These drawings are for a belt drive application and show a close monitor switch, however, they may be useful to wire up beams and motion detectors.

H201.13

APPENDIX D TERMINAL CN2



NOTE:

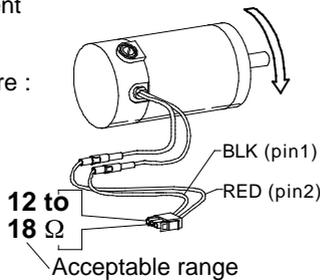
- ⊕ This symbol indicates 24 volts DC
- 4. A point behind a number indicates common (ground)

LED	TERMINAL	DESCRIPTION
	⊕ 1	24 VDC
D1 (⊕) INT MOT	2	Interior Activation
D2 (⊕) EXT MOT	3	Exterior Activation
	4	Common
	⊕ 5	24 VDC
D3 (⊕) SAF BEM	6	Safety beam & sidelite protection (After Ver 1.17)
	7	Common
D4 (⊕) TOG SW	8	Toggle switch
	9	Common
D5 (⊕) CLS MON	10	Sidelite protection (Ver. 1.00/1.16) Partial open cutoff 1.17 & later (see sect 12)
	11	Common
D6 (⊕) SW A	12	Partial open cutoff (See sect 12)
D7 (⊕) SW B	13	1 Way (Closed for one way- light on)
D8 (⊕) SW C	14	Auxillary activation
	15	Common
D9 (⊕) KEY SW	16	Day night mode (closed for day mode- light on)

APPENDIX E MOTOR TEST

This test is conducted to determine the resistance across the motor. A low or zero resistance will cause high current draw and damage to the control.

- Place OHM meter in range to measure : 10 to 50 analog Rx1 range R200 digital.
- Unplug the motor and place probes in pins 1 and 2
- Read and record the resistance.



- Rotate the motor a little bit to move to the next section of the commutator. (Feel for the brushes to make contact with the next segment on the commutator.)

NOTE: A low reading is critical and will cause damage to the control.

- NOTICE:** a voltage will be induced into the meter when the motor is moved, so wait for the meter to stabilize before taking a reading.
- Continue taking readings for 1 revolution

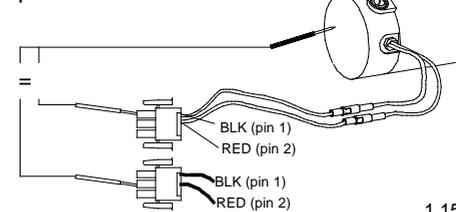
FRAME SHORT TEST

- Place the OHM meter in the range to measure at least 20,000 . The meter should show infinite resistance when connected .

- Place one probe in pin 1 (BLK) and one probe on the motor case.

THEN... The meter should not move when the probes are connected.

- Place one probe in pin 2 (RED) and one probe on the motor case.



1.153d1



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