



ADDISON AUTOMATICS, INC.

**MC 521 YELLOW LABEL SETUP FOR DURA GLIDE SLIDING PACKAGE**

Power **ON**

Turn Mode selector switch to **CLOSED** or **OFF**

\*\*\*Remember when releasing enter you only have 2 seconds to make a change\*\*\*

**A) Hold enter and press down to #99**

Release enter, press down one time to **#00**

**B) Hold enter and press down to #96**

Release enter, press up one time to **#01**

You will then see "A0" on display

**C) Hold enter and press up to #00**

Release enter, press up to until you see **#01**(single motor) or **#02**(dual motor)

You will then see "A0" on display

**D) Hold enter and press up to #01**

Release enter, go to "**00**" for right hand(CCW\*) or "**01**" for left hand(CW\*\*)

\*when manually opening door, pulley on gearbox spins **Counter Clockwise**

\*\*when manually opening door, pulley on gearbox spins **Clockwise**

You will then see "A0" on display

**E) Hold enter and press up to #03**

Release enter, press **UP** one time

You will see "20" briefly, then "A1" on display

**F) Hold enter and press up to #11**

Release enter, go to "**00**" for **Rotary** switch logic, or "**01**" for **Rocker** switch logic

You will see "A1" on display

**G) If you have an Electric lock you will do this next step(H), if NO electric lock is present, please skip (H).**

**H) Hold enter and press up to #07**

Release enter, change to "**00**" for **Fail Safe** lock, or "**01**" for **Fail Secure** lock.

**I) With the door in the fully closed position, you will now flip your mode switch to HOLD OPEN. AS SOON AS THE DOOR BEGINS TO MOVE, FLIP THE MODE SWITCH BACK TO CLOSED/OFF.** The door will now go thru a "learn" process. This consists of the door opening and closing several times until you see "**A2**" on the display. Once "**A2**" is present you will:

**J) Hold enter and press down to #99**

Release enter, press up one time to "**01**"

It will then read "20" briefly, then go to "**00**"

At this point you may put your switch to **AUTOMATIC** and run your door.

Need additional help? Contact us at 1-800-222-9601 for Tech Support!